



Functional Failure Analysis

Wed., June 9, 10 am CDT

Presenter: Angela Criswell | **Co-presenter:** Ted Huang | **Host:** Viral Vaghela

- *You will be muted during the workshop*
- *You can ask questions using the Q&A tool.*
- *You should hear music if your sound is working*





Functional Failure Analysis

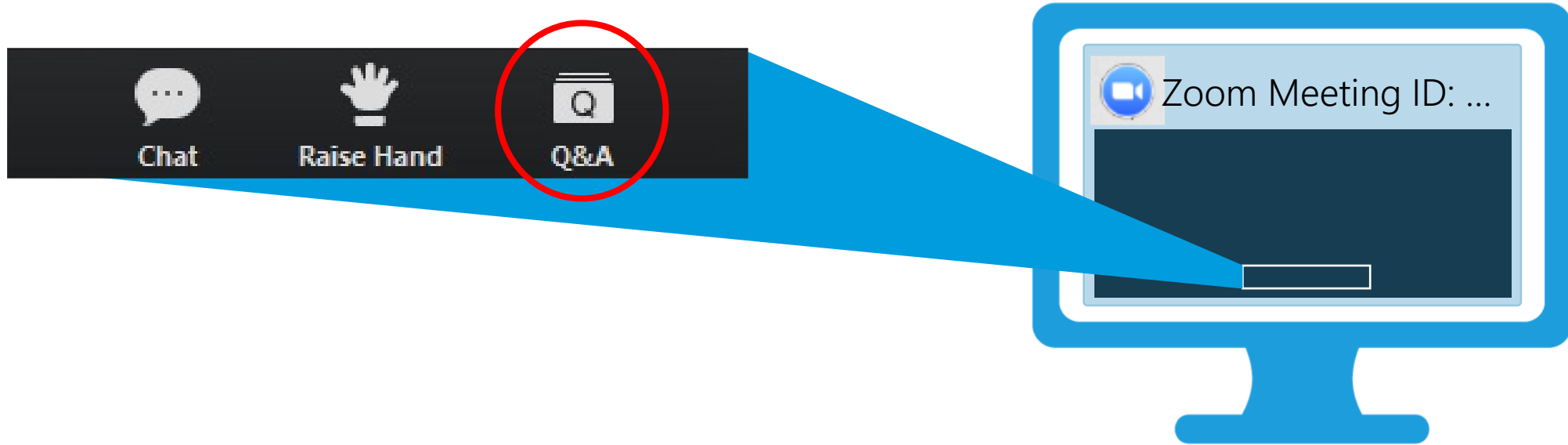
Wed., June 9, 10 am CDT

Presenter: Angela Criswell | **Co-presenter:** Ted Huang | **Host:** Viral Vaghela



We are starting now...

- Presenter: **Angela Criswell** | Director of X-ray Imaging
 - Co-presenter: **Ted Huang** | Application Scientist
 - Host: **Viral Vaghela** | Account Manager



You can ask questions during the presentation.
Please use the Q&A to ask questions.



Recording will be available tomorrow.



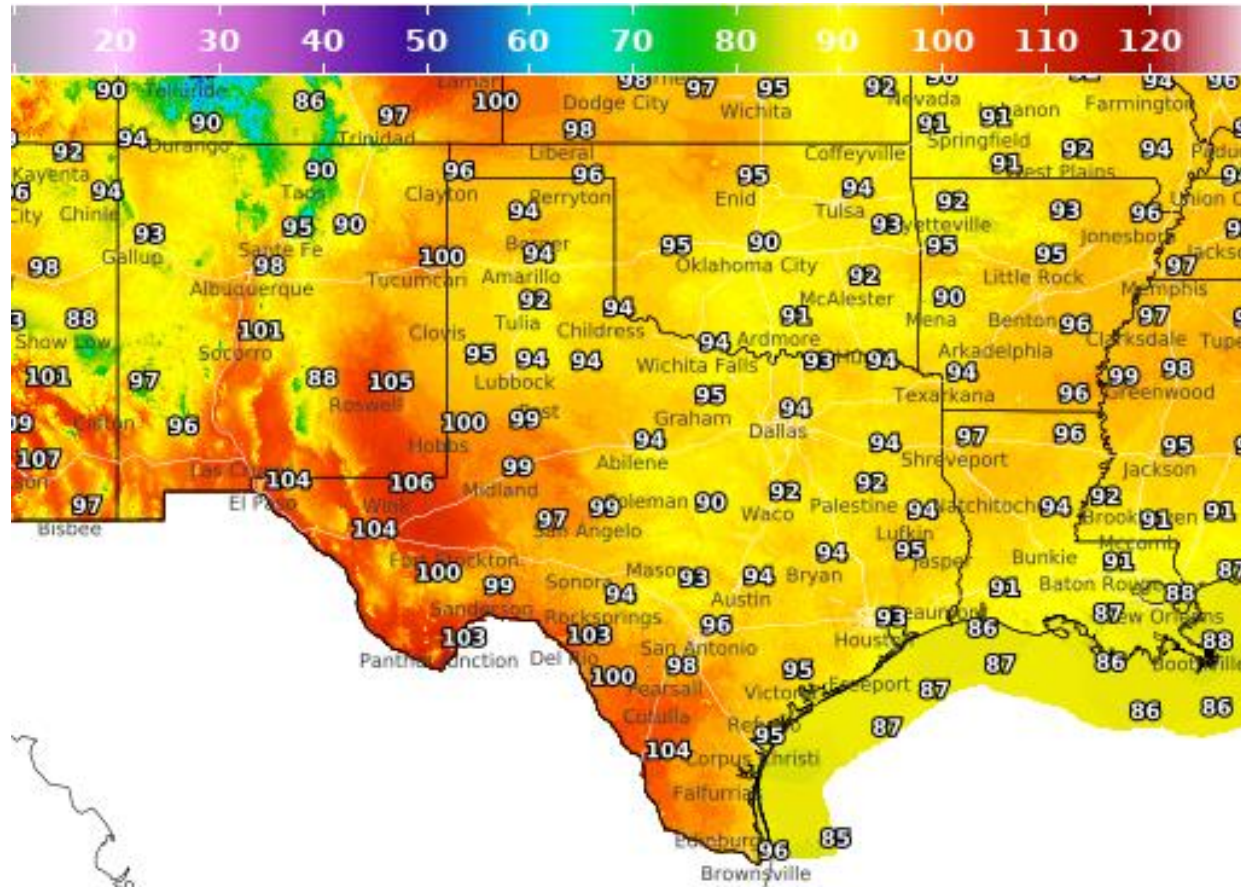
Decoding Defects: Failure Analysis Using X-ray CT

Functional failure analysis

Polling Question #1



Microsoft Stock



High Temperature 24 Hours Ending: 2024-06-16 07:00 PM CDT
National Digital Forecast Database
Issued: 2024-06-16 10:00 AM CDT



<https://www.noaa.gov/>



Pool Life Support System





pixabay



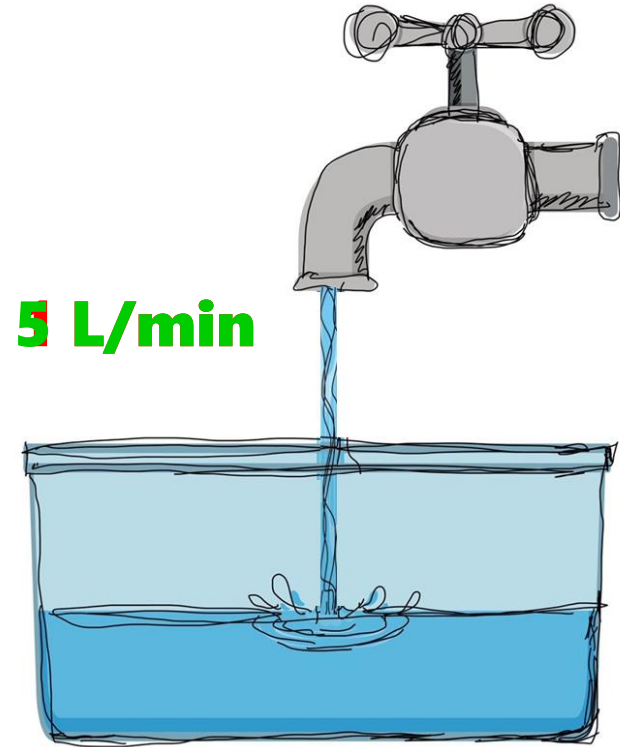
You will learn

- What is functional failure
- What are the considerations when using X-ray CT to study functional failure?
- What information can we extract from CT data related to function?
- Functional failure examples

What is functional failure?



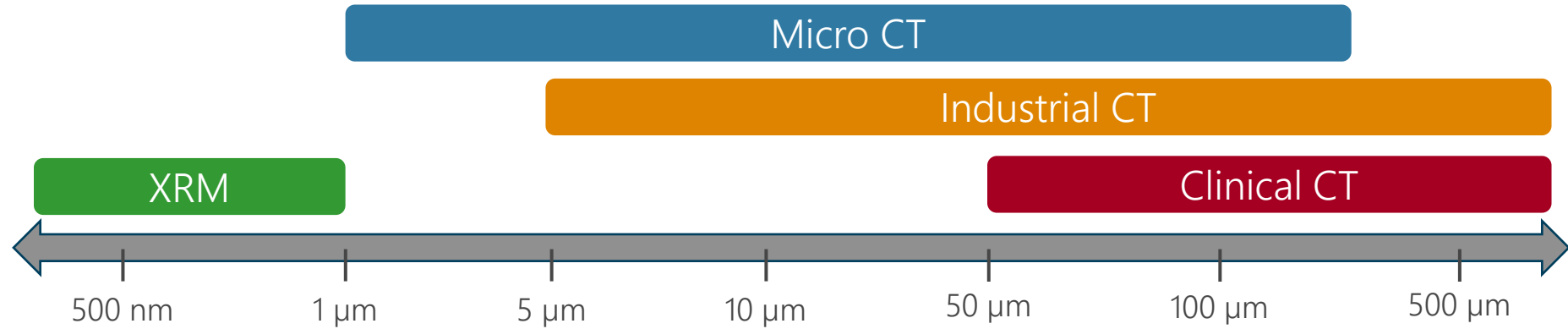
Loss of function



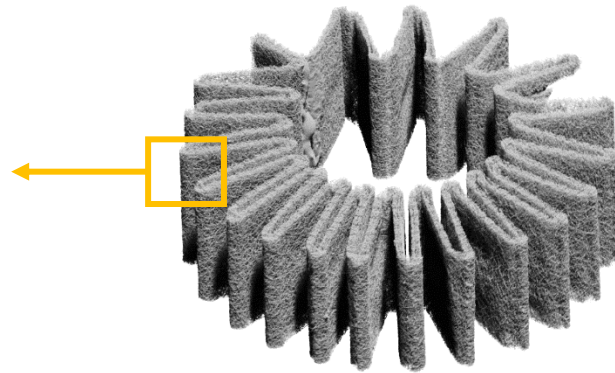
Loss of function
Diminished function

What can we investigate by CT?

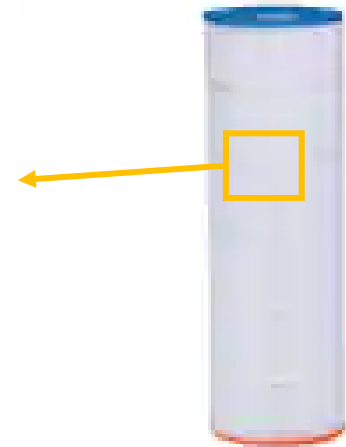
It's a question of **scale**.



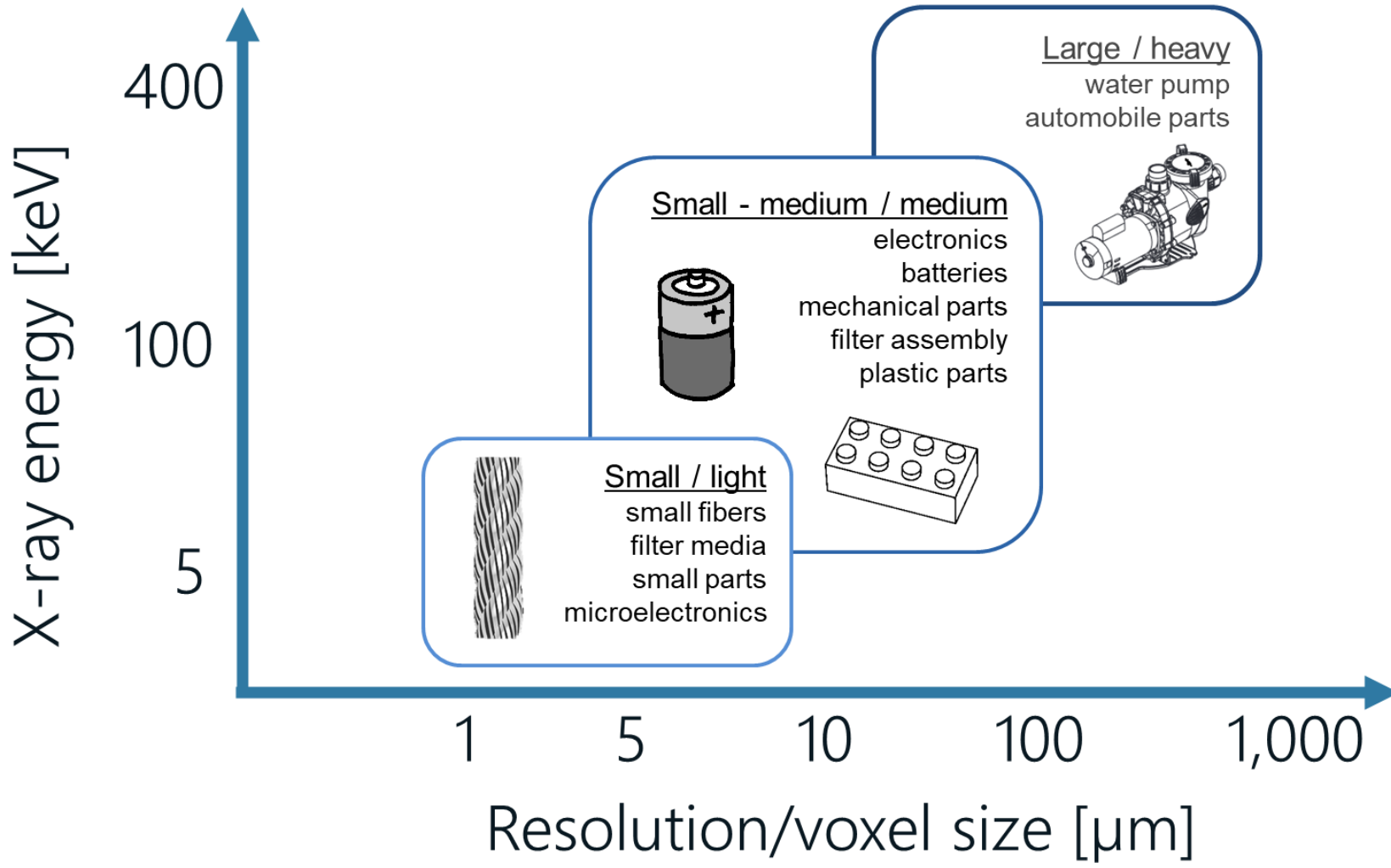
Filter media



Pleated filter



Complete filter





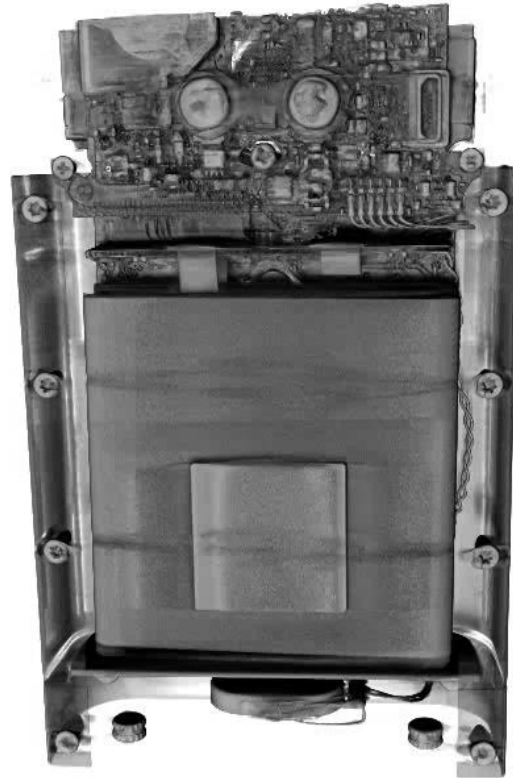
Analyzing CT data

- Sometimes, 3D data inspection is enough.
- Quantitative analysis may require segmentation.
- Simulation can be powerful to optimize designs and life cycles.

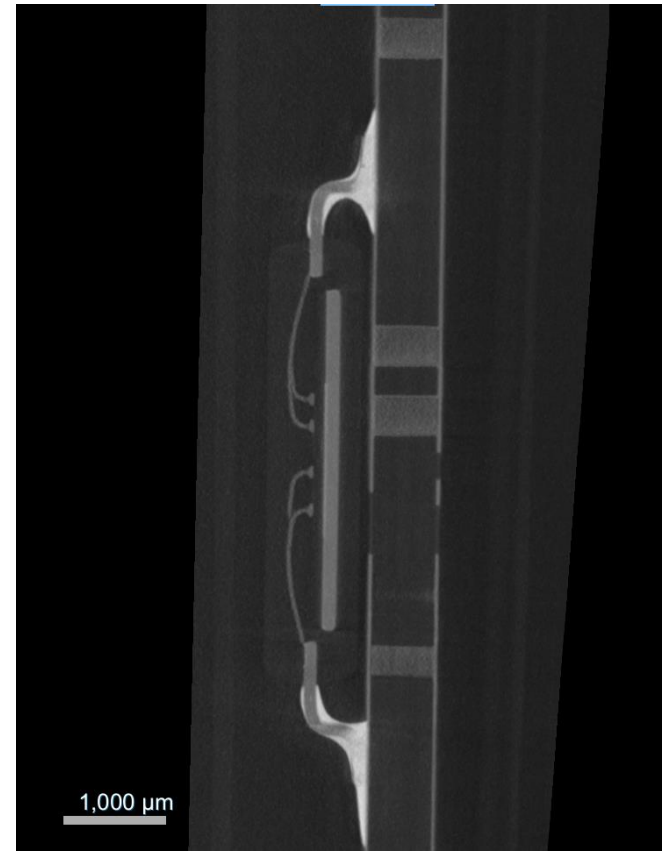
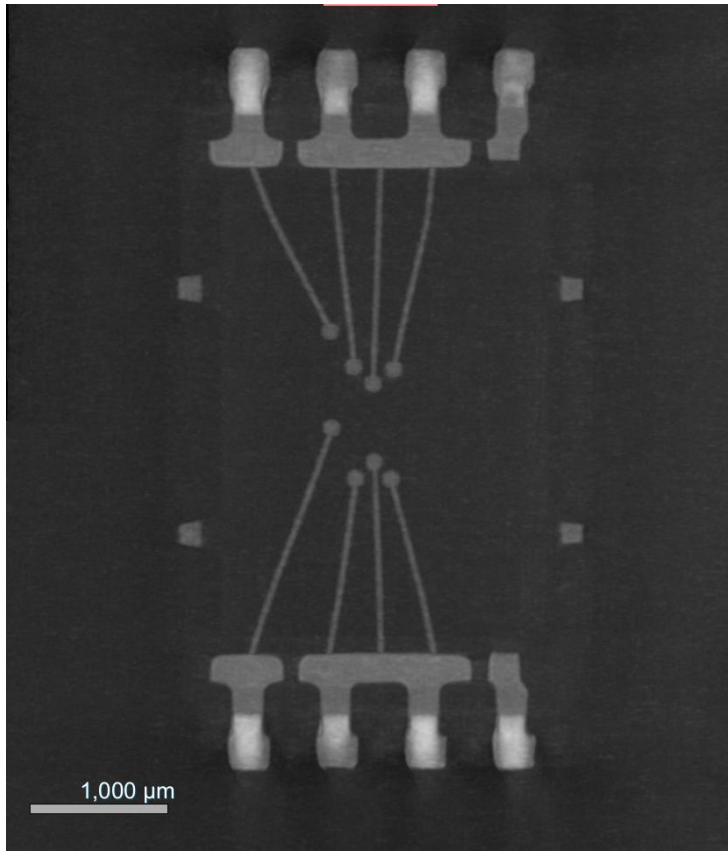
Sometimes simple inspection is enough



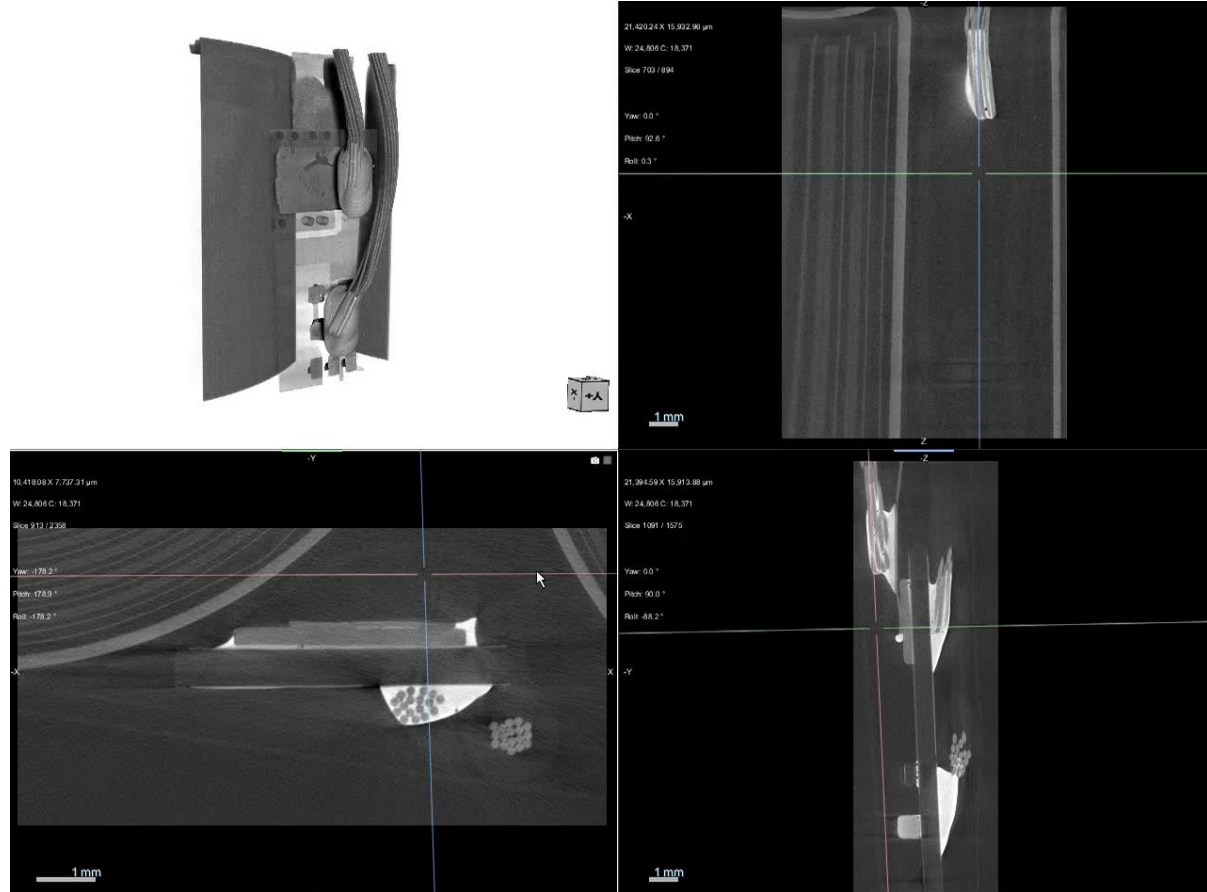
Sometimes simple inspection is enough



Sometimes simple inspection is enough



Sometimes simple inspection is enough

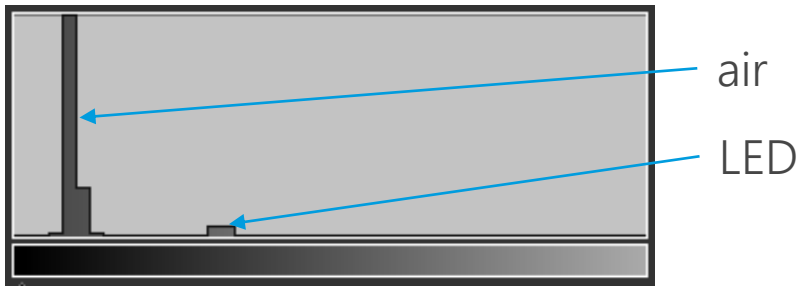
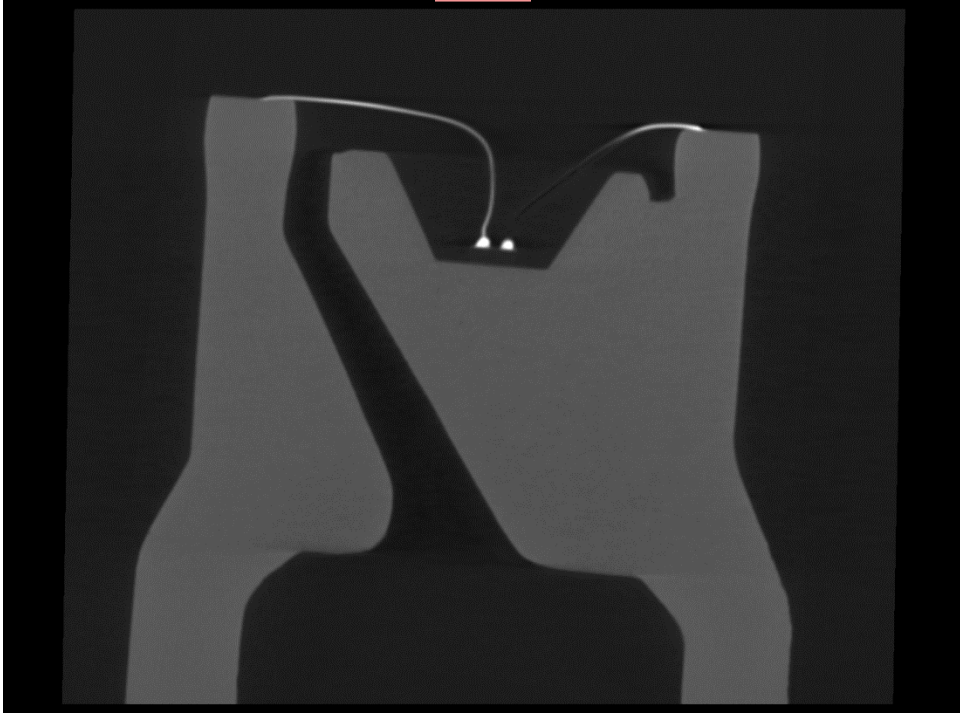


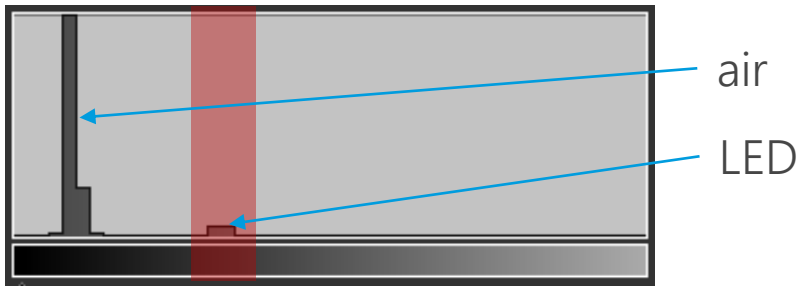
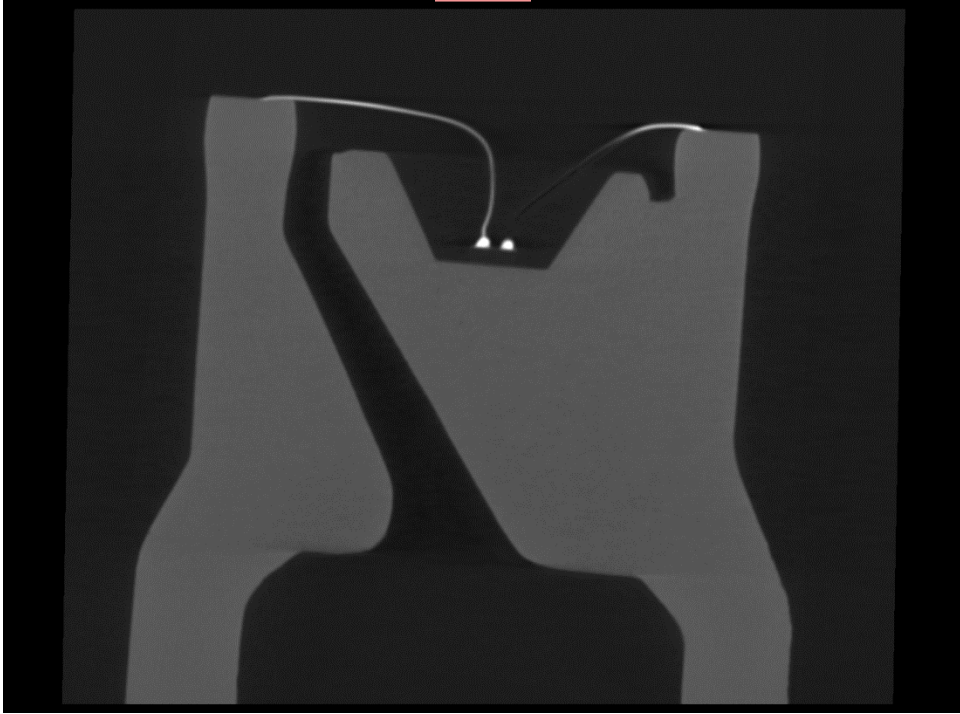
*Sometimes simple inspection is
NOT enough*

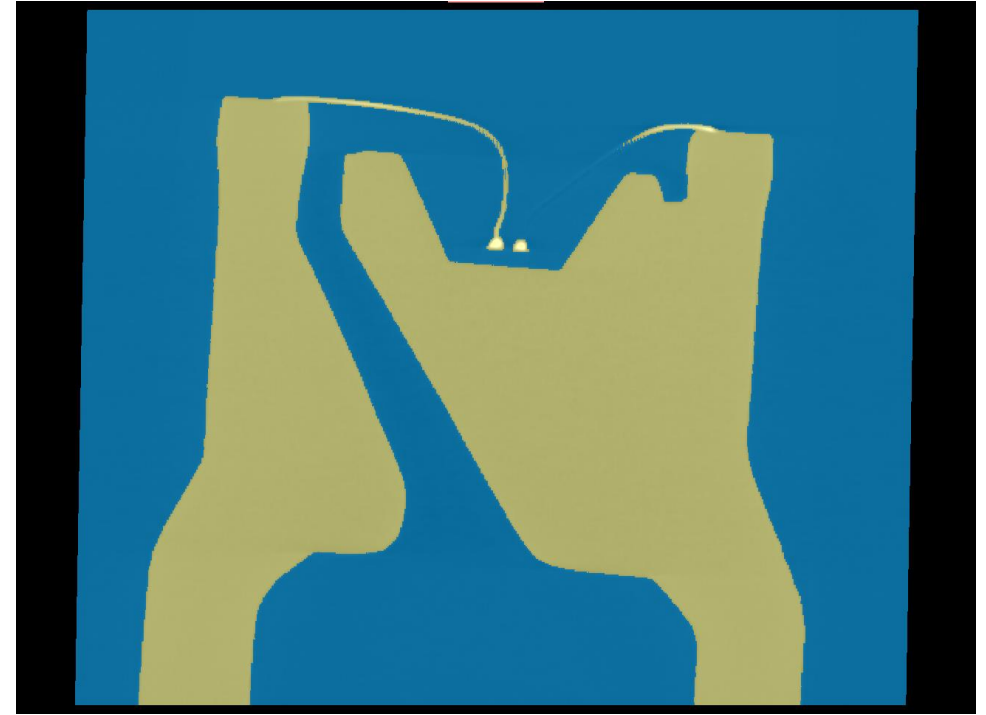
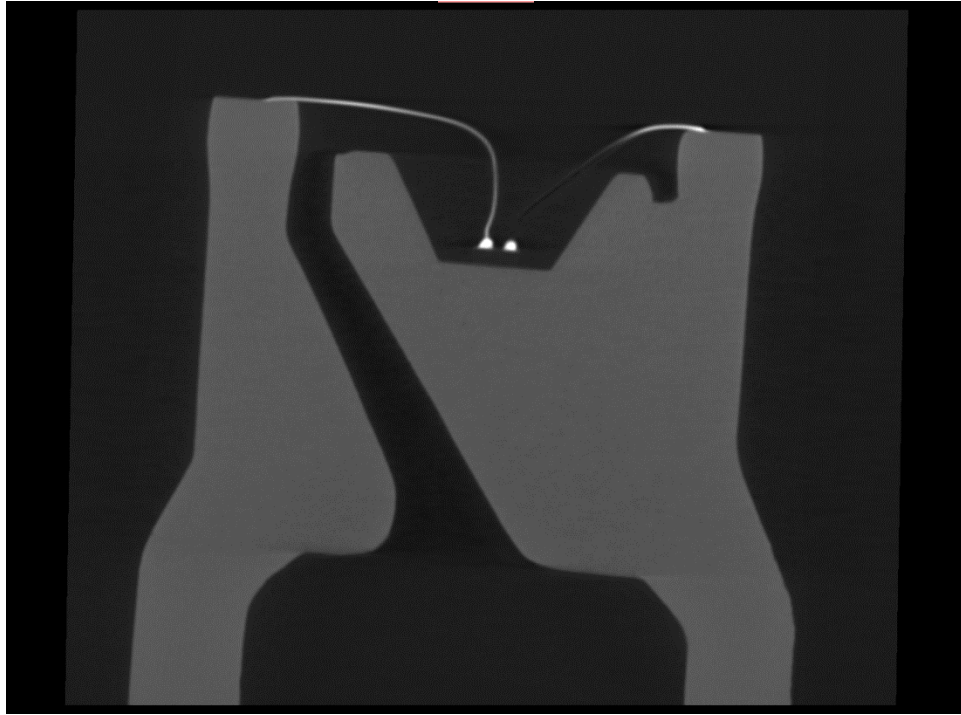
Polling Question #2

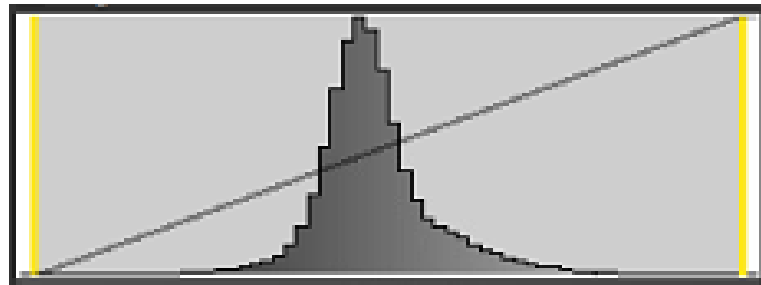
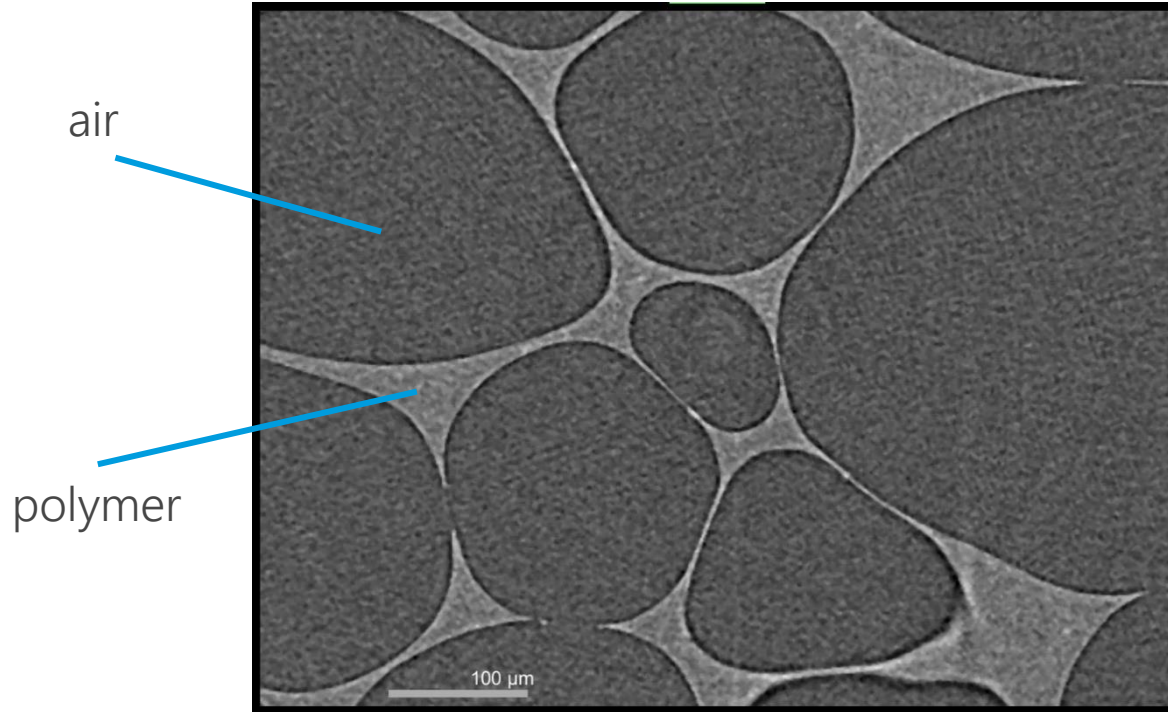


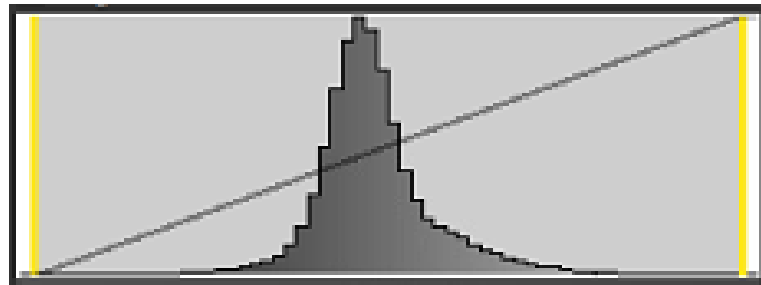
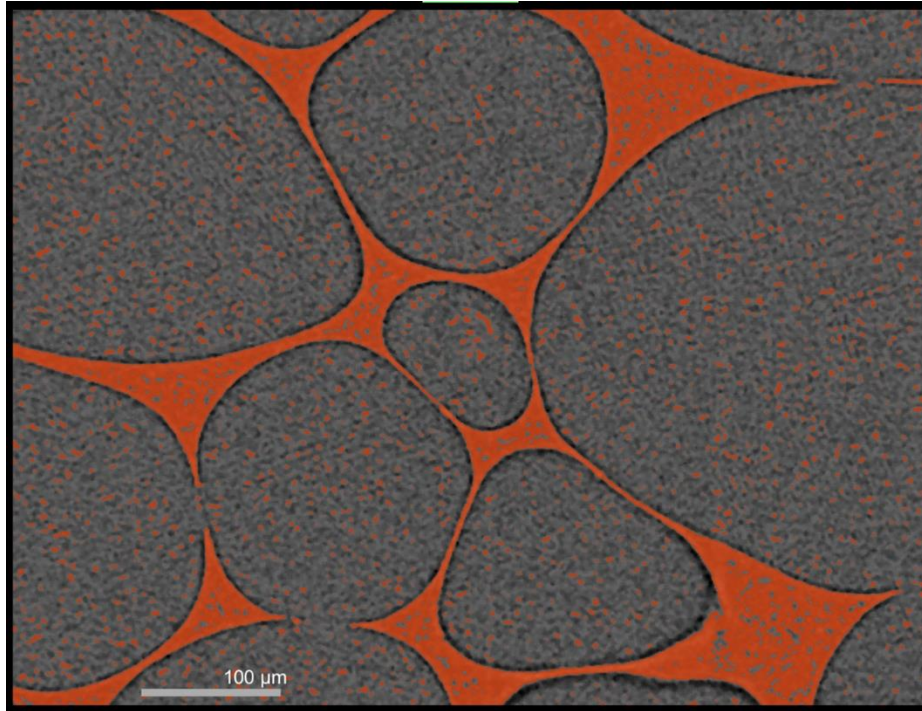
Microsoft Stock

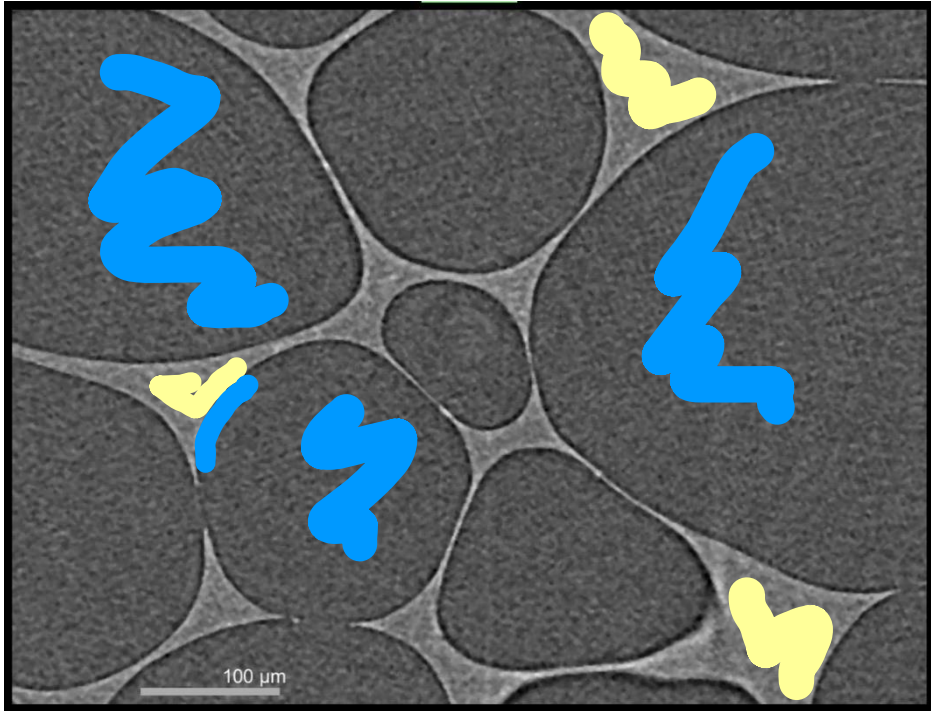




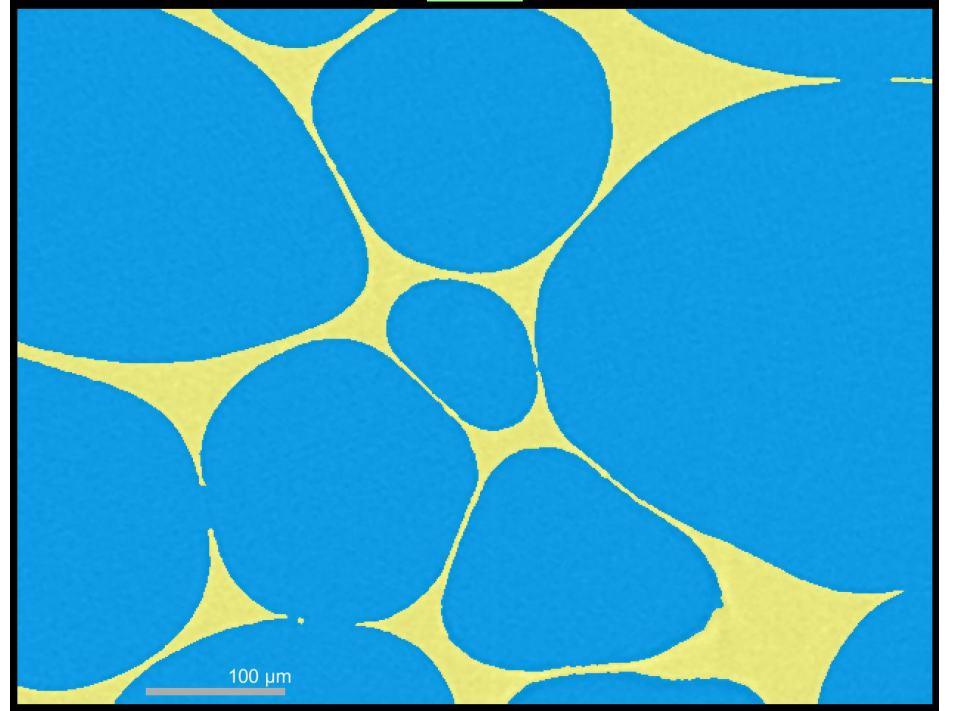


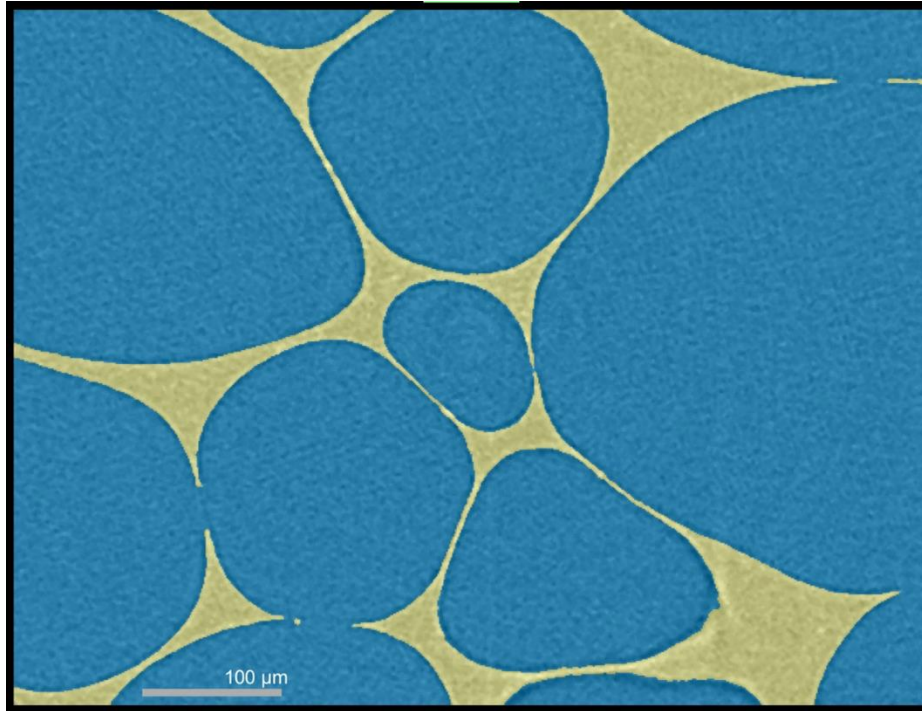






AI tools
→
Machine learning
Deep learning





Phase	Color	Volume fraction [%]
Polymer	Yellow	18.04
Air	Blue	81.96

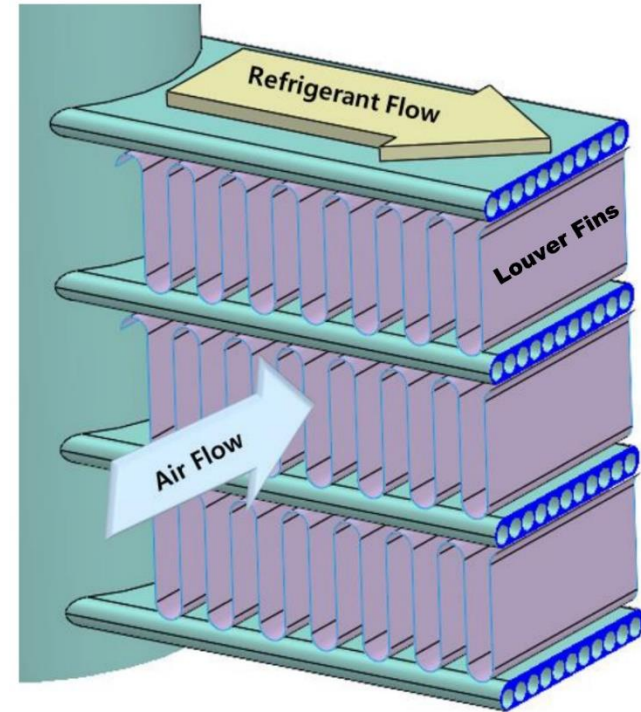
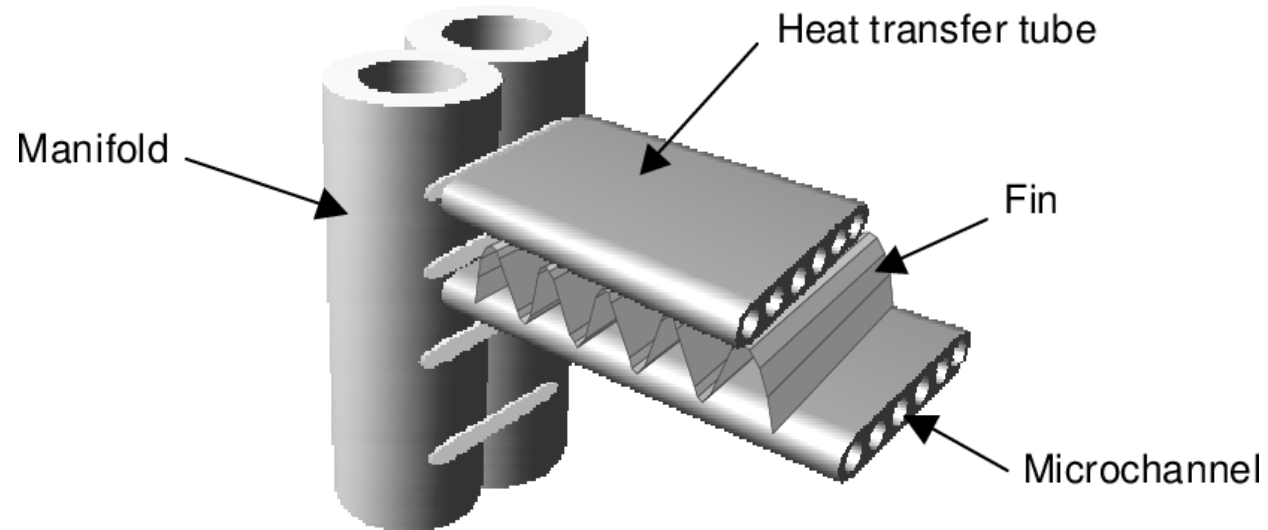


Failure analysis accessible by CT

- Volume fraction analysis
- Porosity
- Open vs. closed porosity
- Cracks and crack propagation
- Continuity/Discontinuity
- Orientation

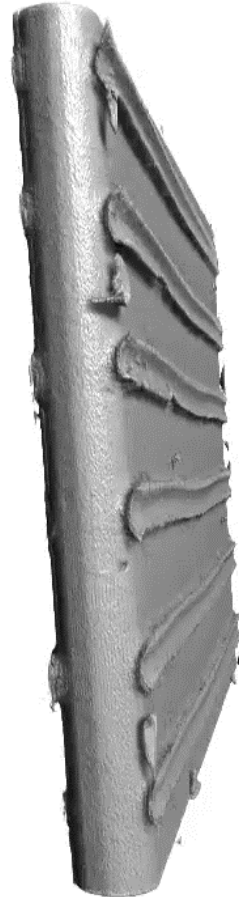
Let's look at some examples

MicroChannel Heat Exchanger

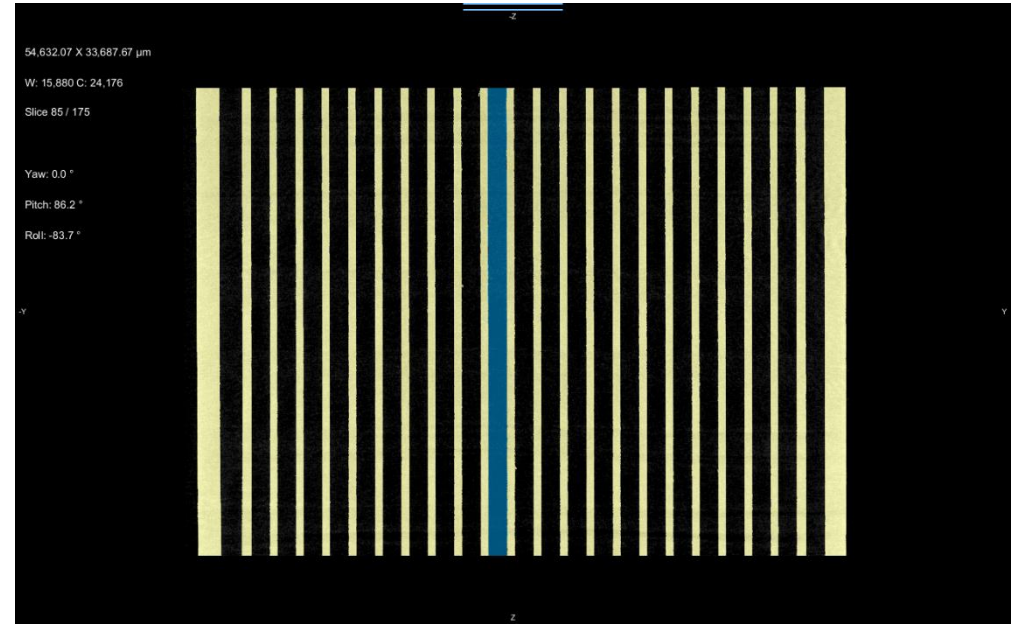
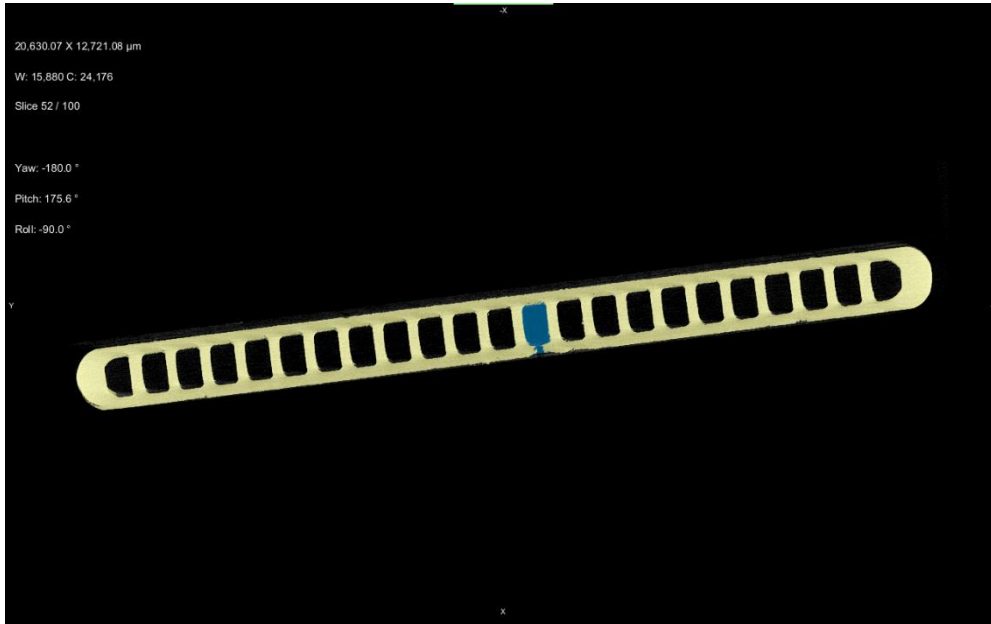


[Ullah, N., et. al., 2022. Machines 10, 1177.](#)

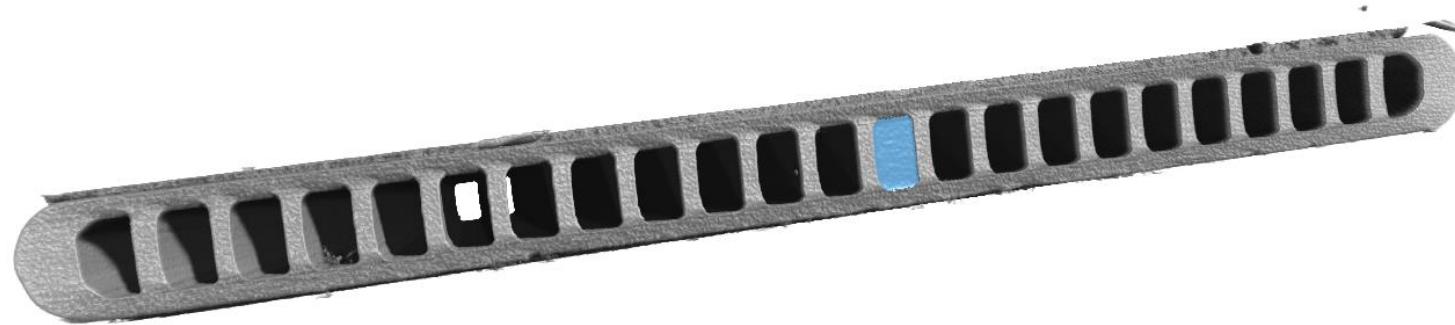
MicroChannel Heat Exchanger



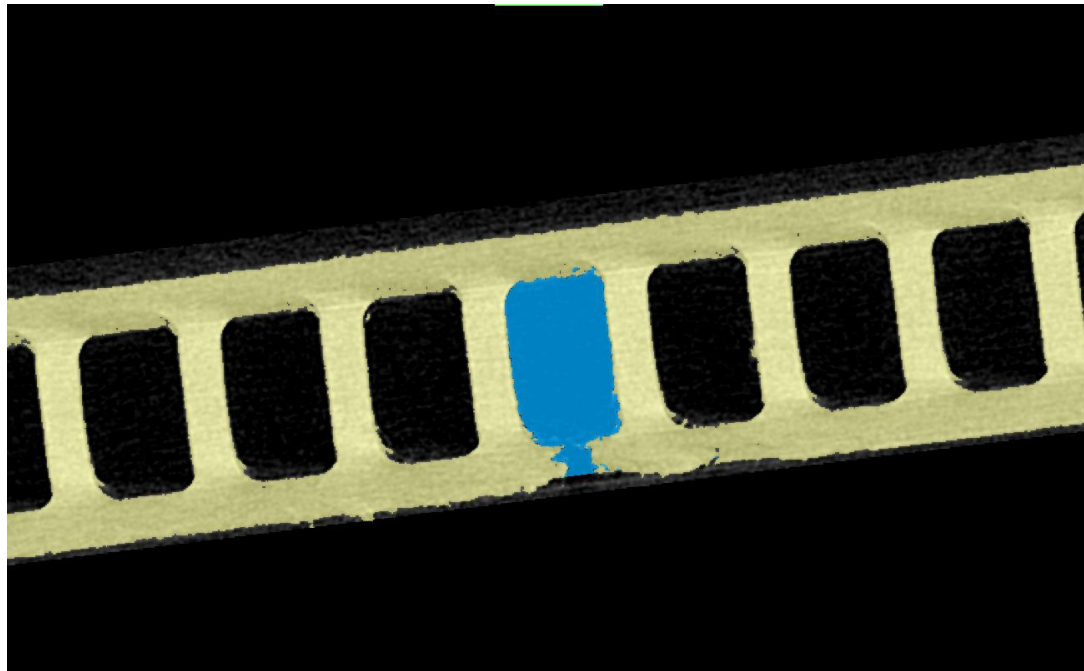
MicroChannel Heat Exchanger (MCHE)



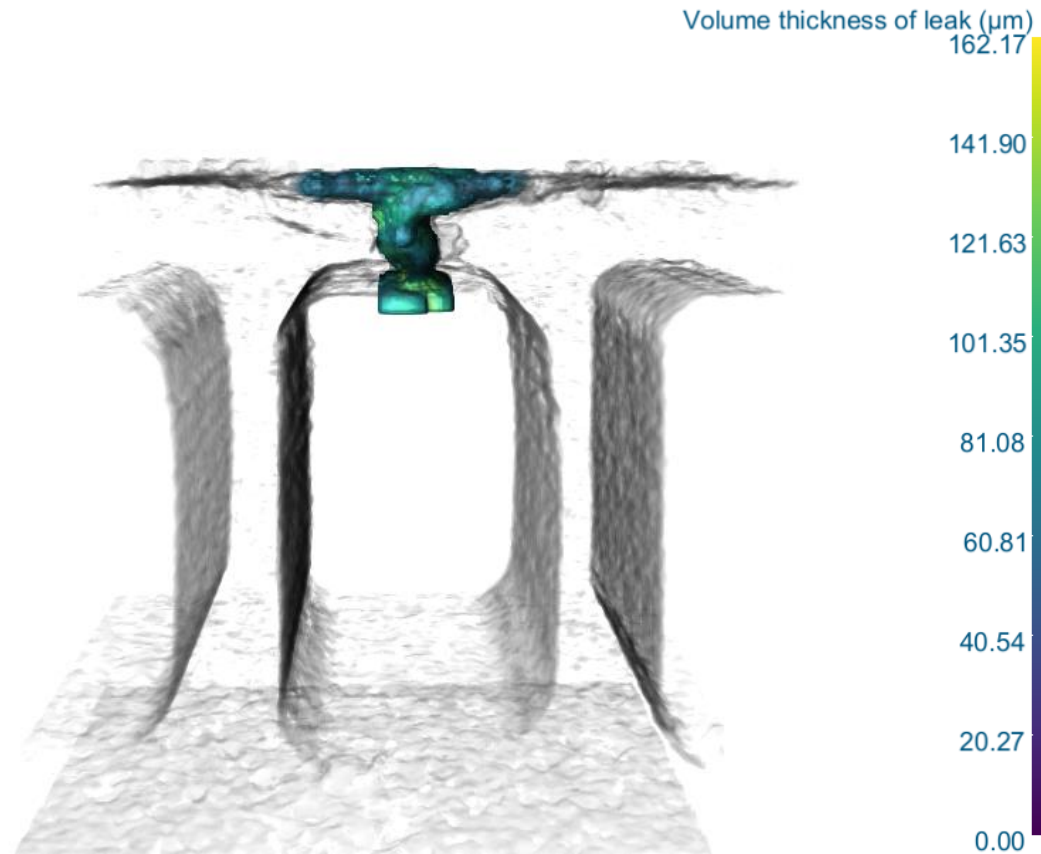
MicroChannel Heat Exchanger (MCHE)



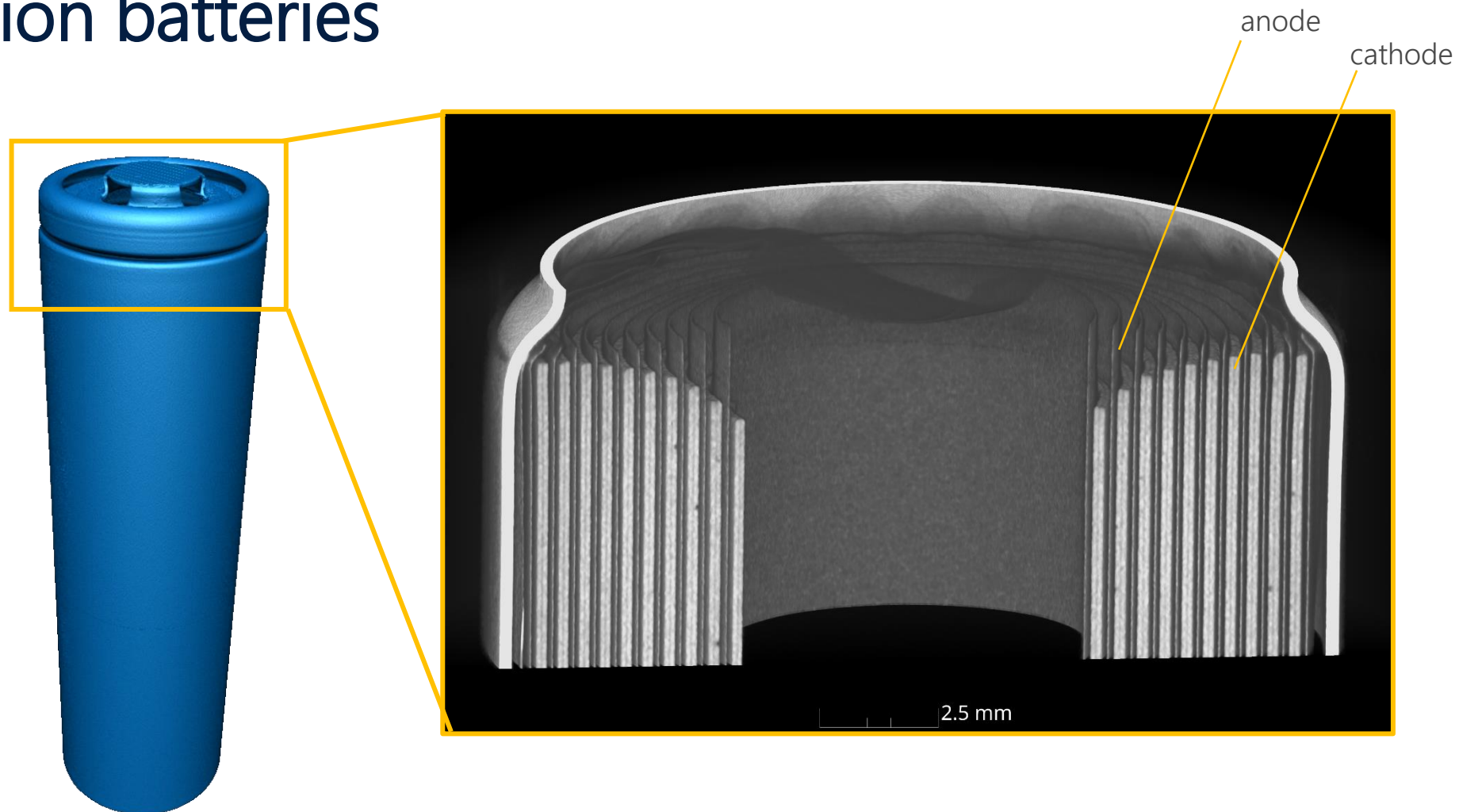
MicroChannel Heat Exchanger (MCHE)



MicroChannel Heat Exchanger (MCHE)

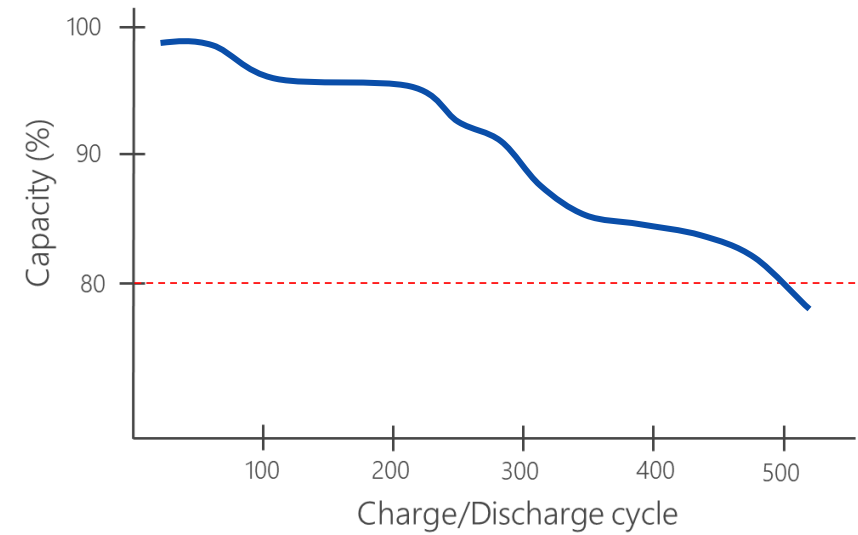
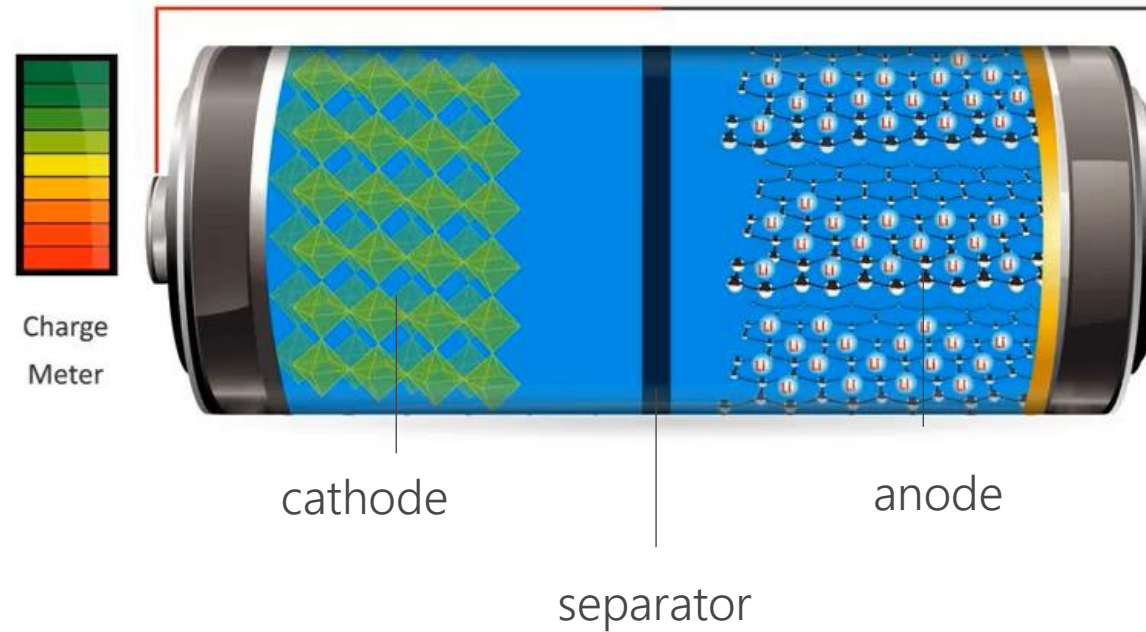


Li-ion batteries



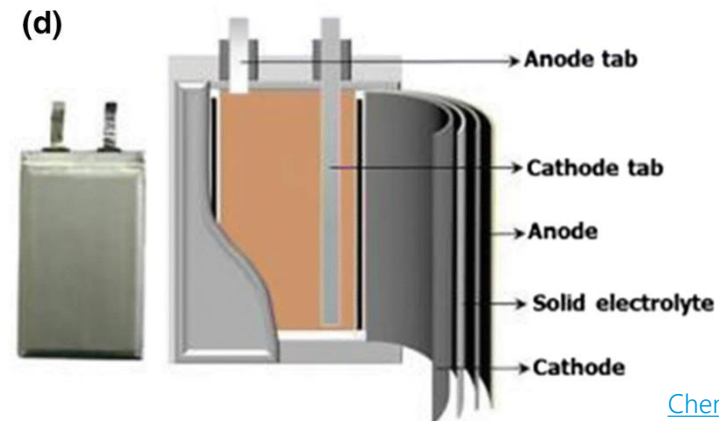
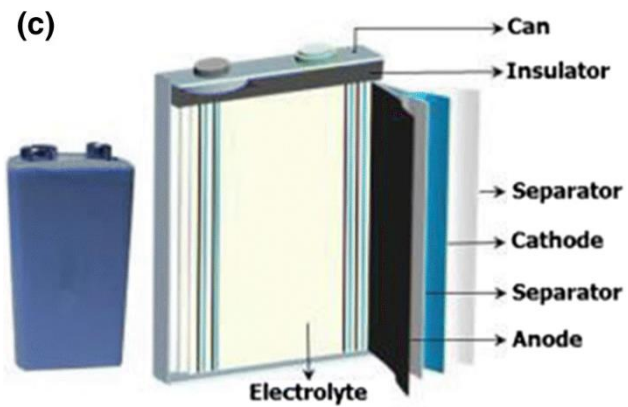
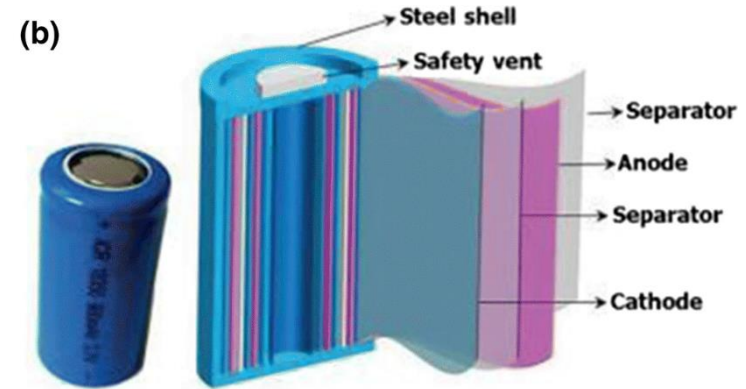
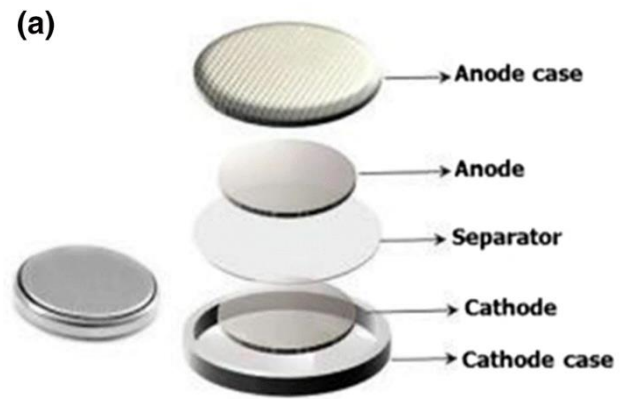
Li-ion batteries

Discharge



<https://www.energy.gov/energysaver/articles/how-lithium-ion-batteries-work>

Li-ion batteries

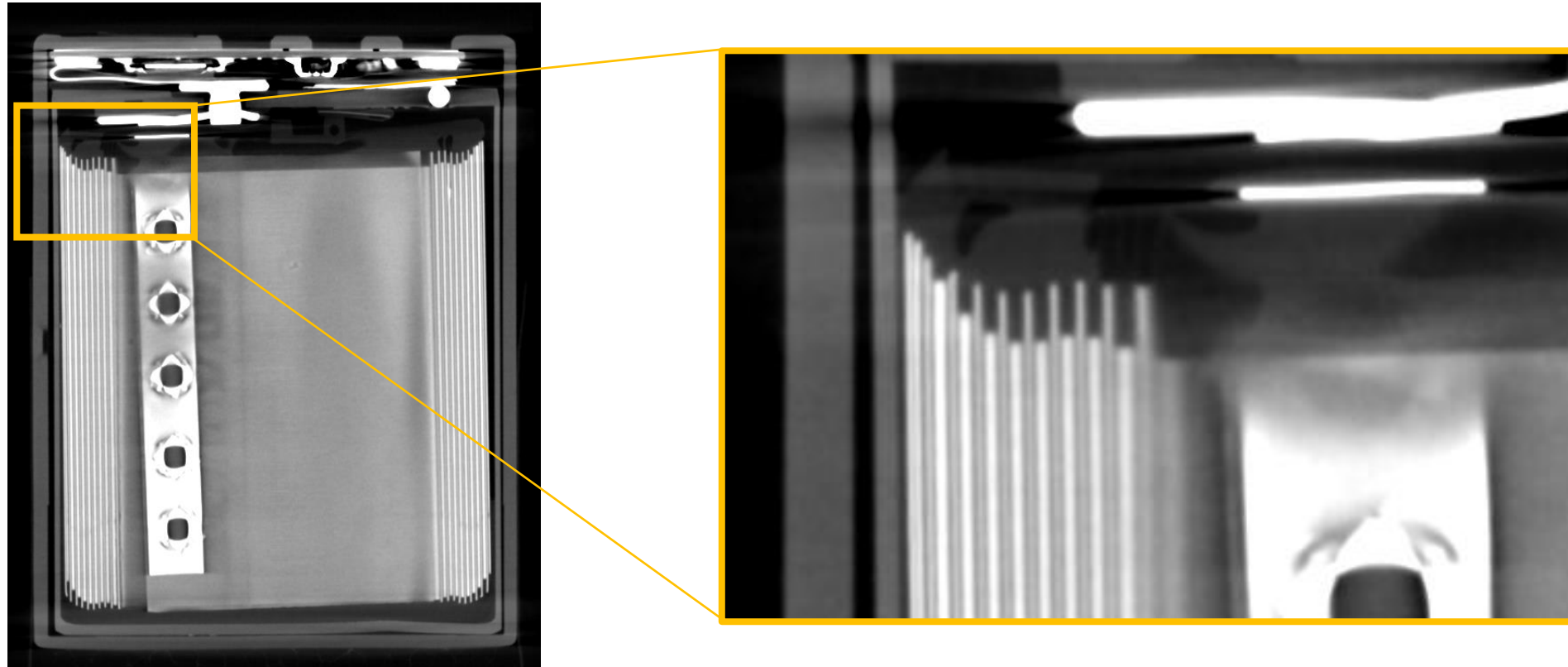


[Chen, T., et al., 2020. Trans. Tianjin Univ. 26, 208–217.](#)

Li-ion battery from digital camera



Li-ion battery from digital camera



Li-ion battery from digital camera

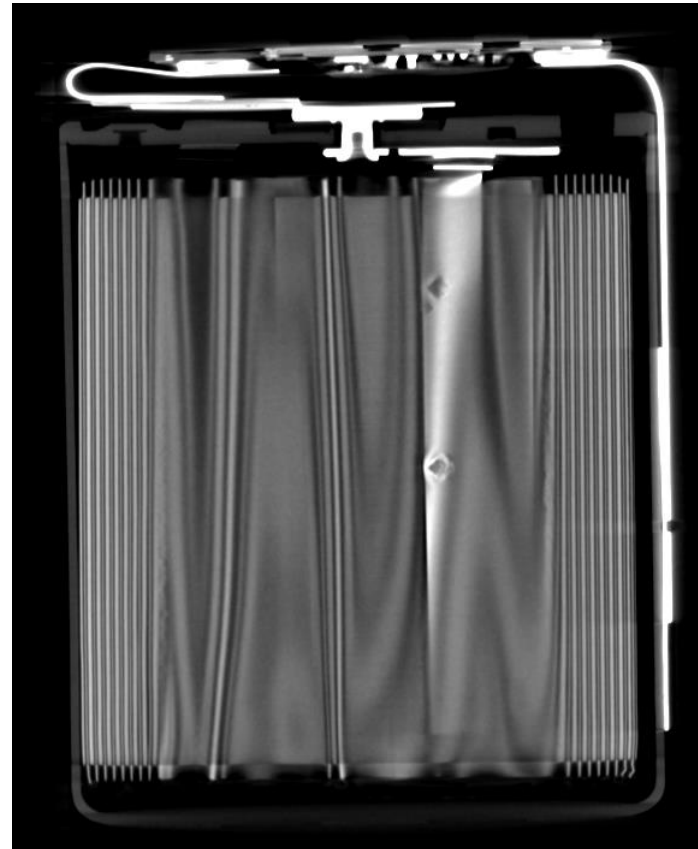
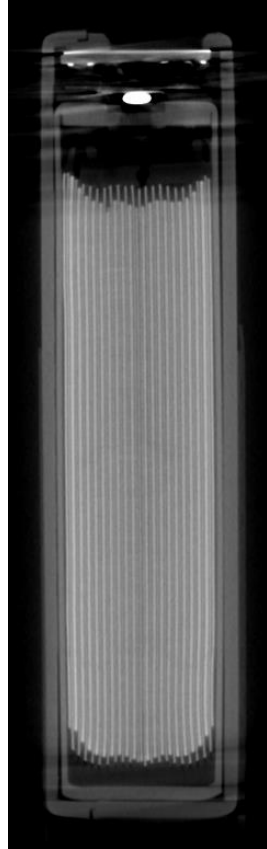


good

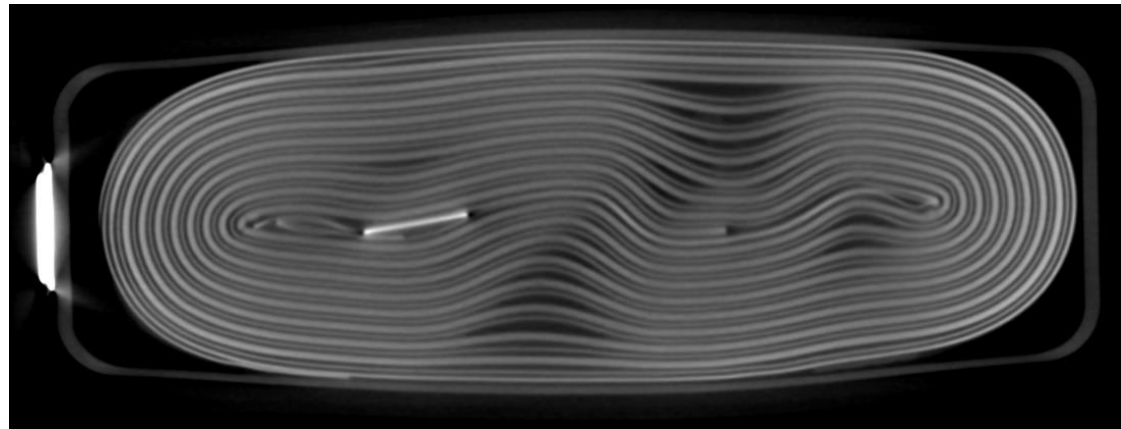
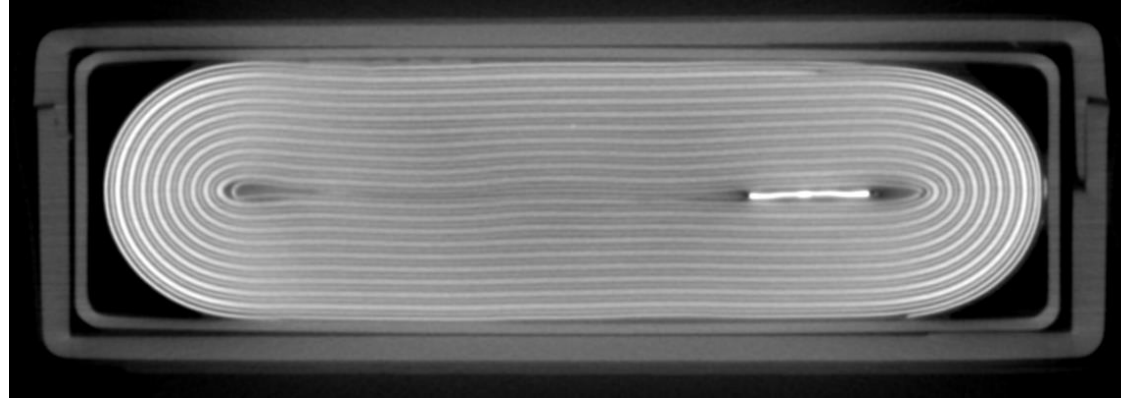


bad

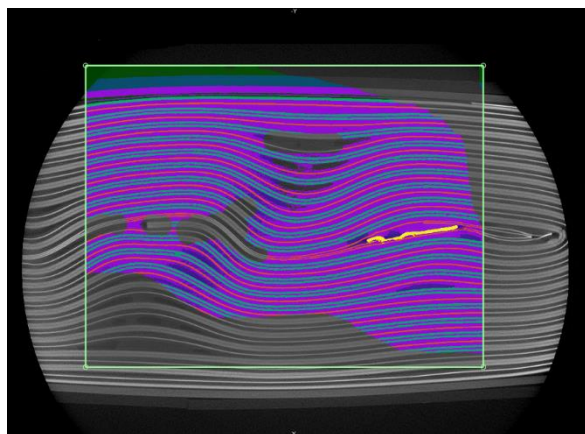
Li-ion battery from digital camera



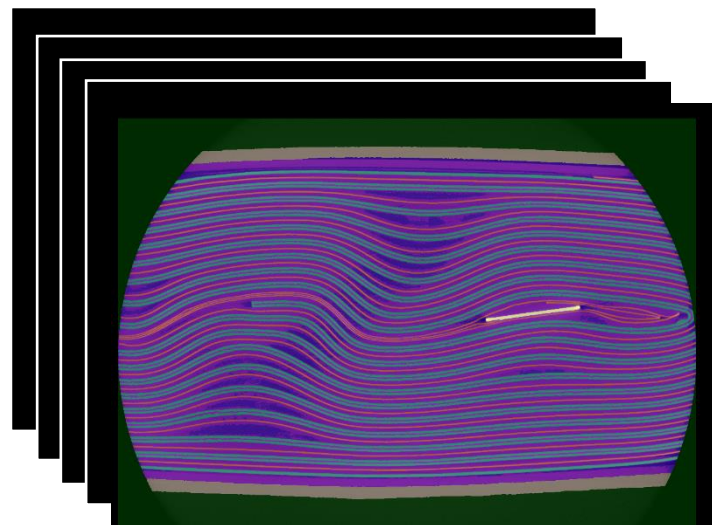
Li-ion battery from digital camera



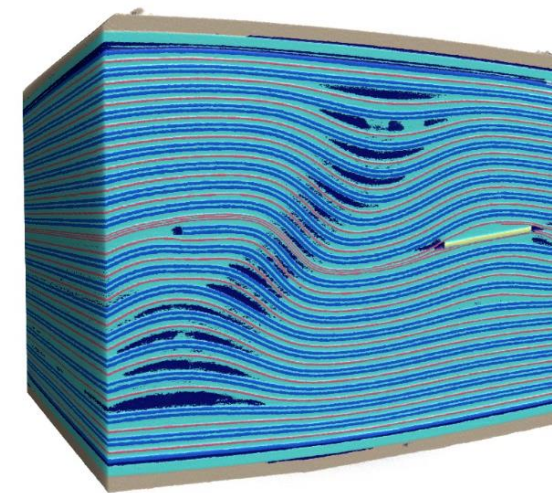
Li-ion battery from digital camera



Label Ground Truth and train deep learning model

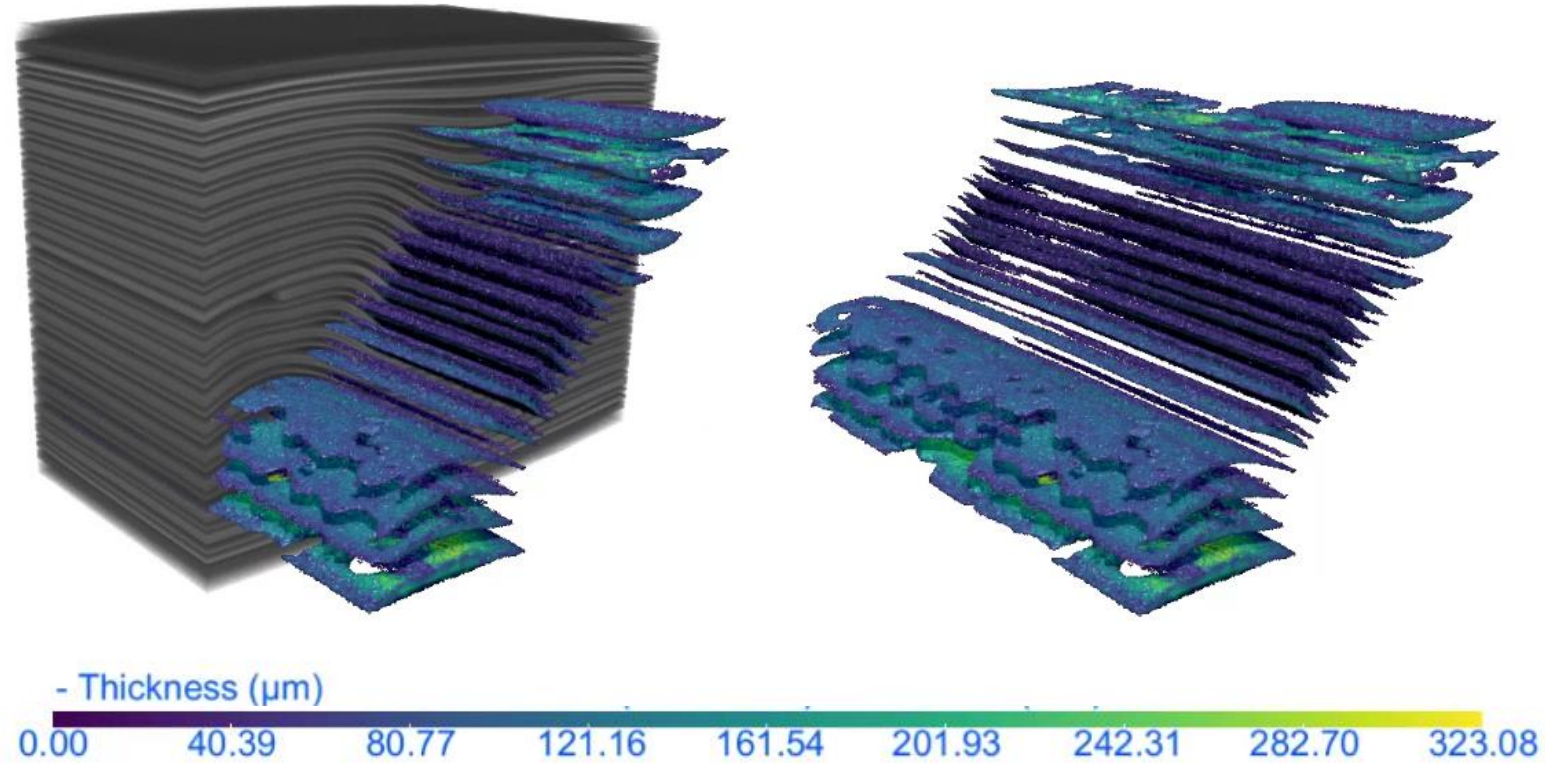


Deep learning segmentation



3D segmented data

Li-ion battery from digital camera



Visualization and Control of Chemically Induced Crack Formation in All-Solid-State Lithium-Metal Batteries with Sulfide Electrolyte

Misae Otoyama, Motoshi Suyama, Chie Hotehama, Hiroe Kowada, Yoshihiro Takeda, Koichiro Ito, Atsushi Sakuda, Masahiro Tatsumisago, and Akitoshi Hayashi*



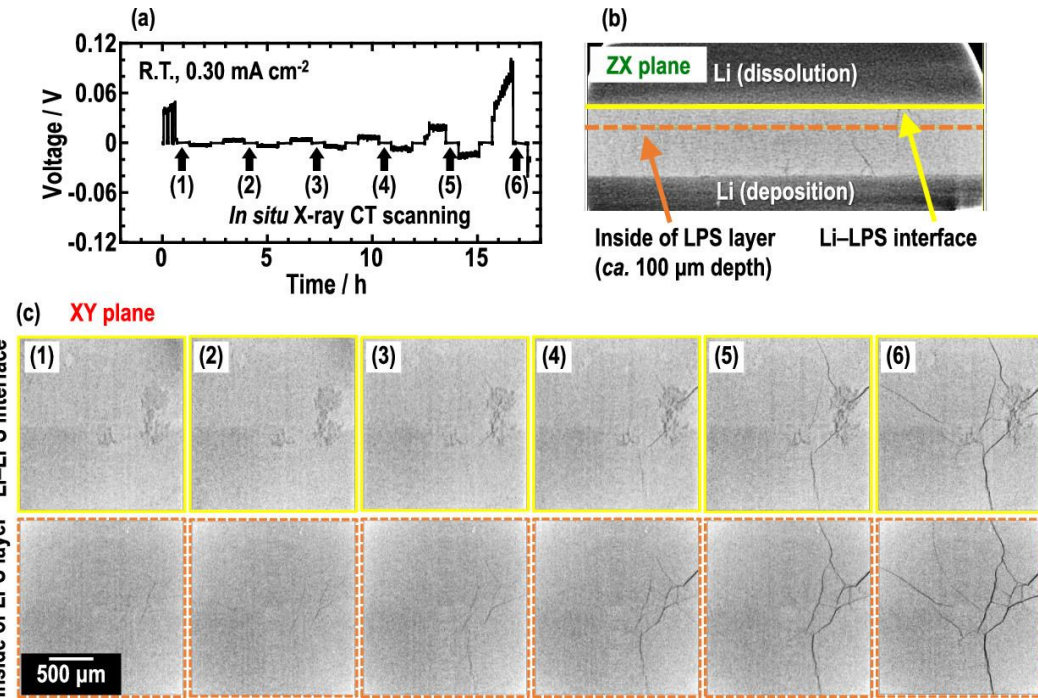
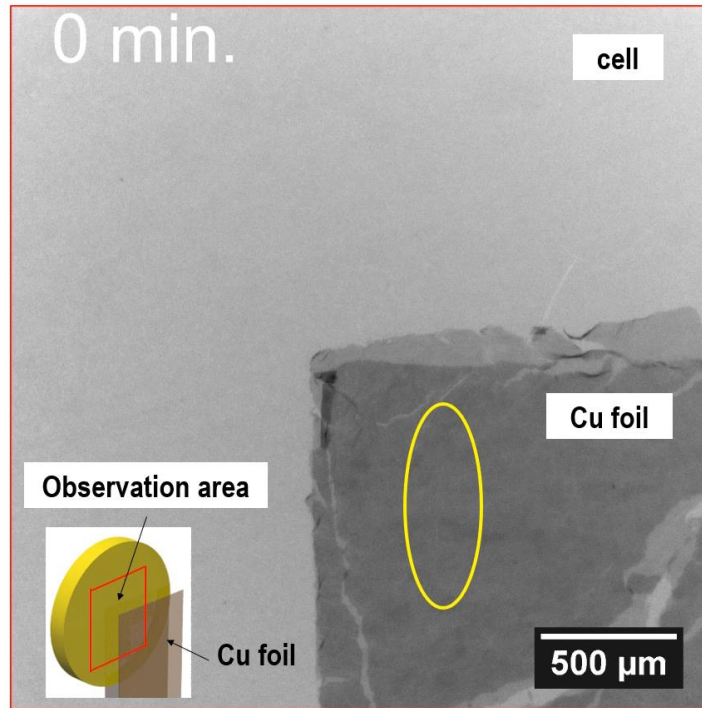
Cite This: *ACS Appl. Mater. Interfaces* 2021, 13, 5000–5007



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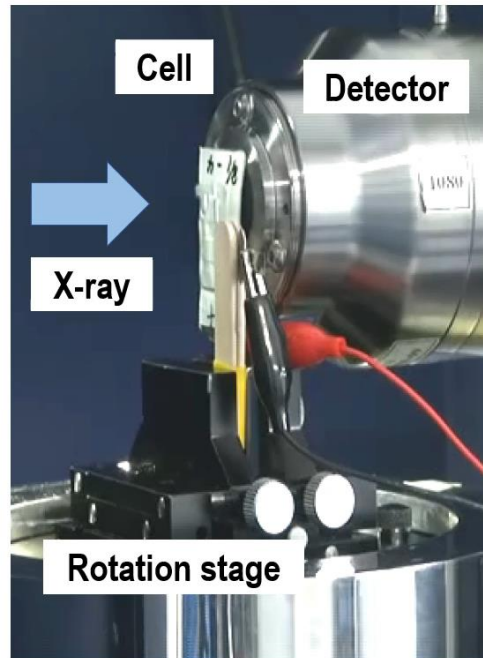
[Otoyama, M., et. Al., 2021. *ACS Appl. Mater. Interfaces* 13, 5000–5007.](#)

X-ray projection images during the galvanostatic test (without rotating)

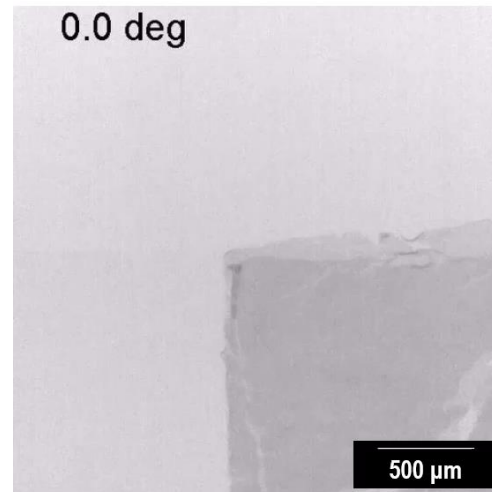


Otoyama, M., et. Al., 2021. ACS Appl. Mater. Interfaces 13, 5000–5007.

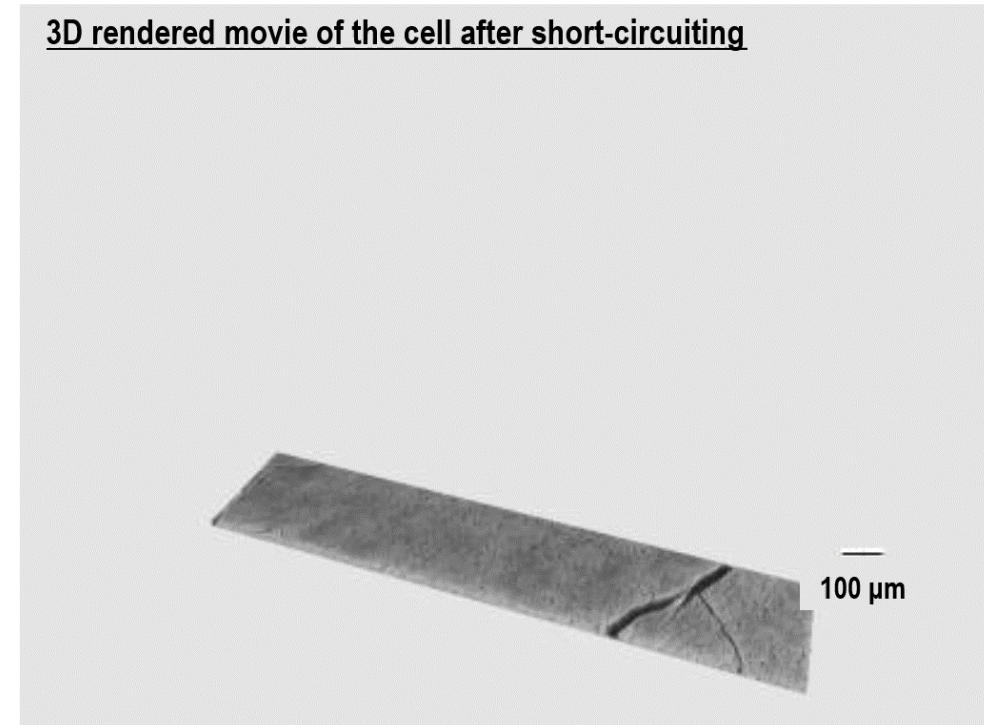
X-ray CT measurement



X-ray projection image



3D rendered movie of the cell after short-circuiting



Otoyama, M., et. Al., 2021. ACS Appl. Mater. Interfaces 13, 5000–5007.

How can simulations help?

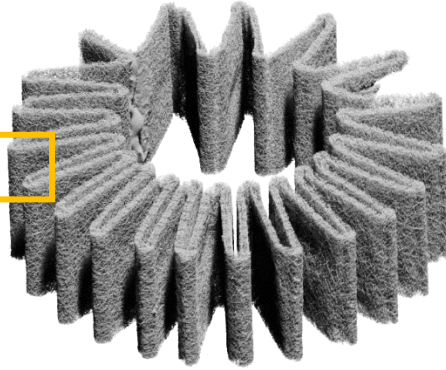
Simulations are powerful for understanding failure

- Mechanical simulation
- Fixture Simulations
 - Examine part deformation tolerance in assemblies
- Pore analysis network modeling
 - Open/closed porosity and flow
- Battery simulations
 - Battery aging and optimization
- Filtration simulations
 - Filter media optimization and assembly design

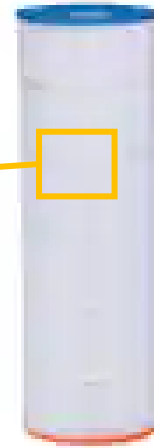
Filtration simulation



Filter media

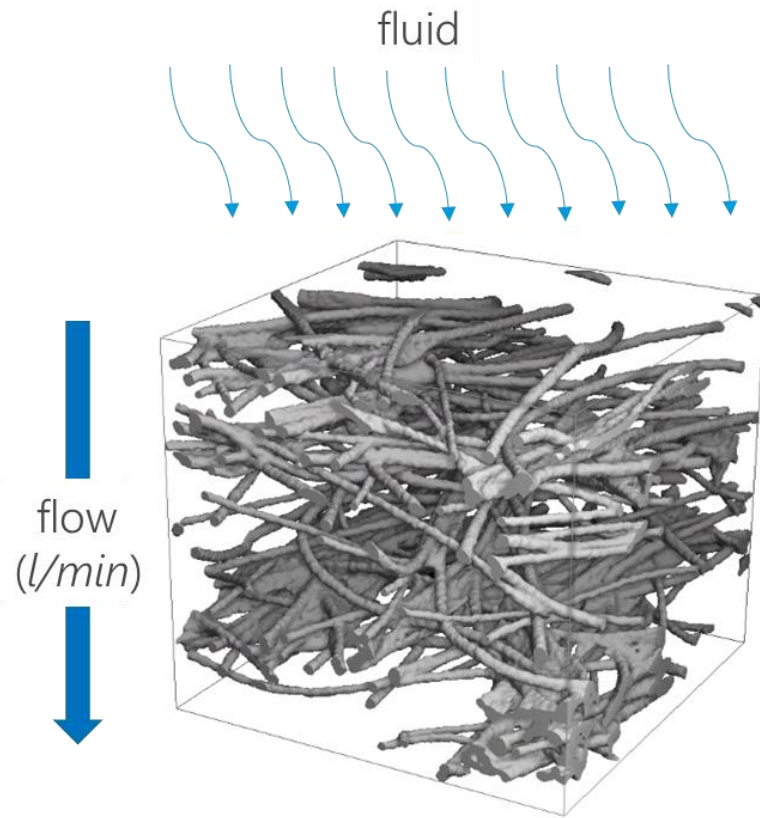


Pleated filter



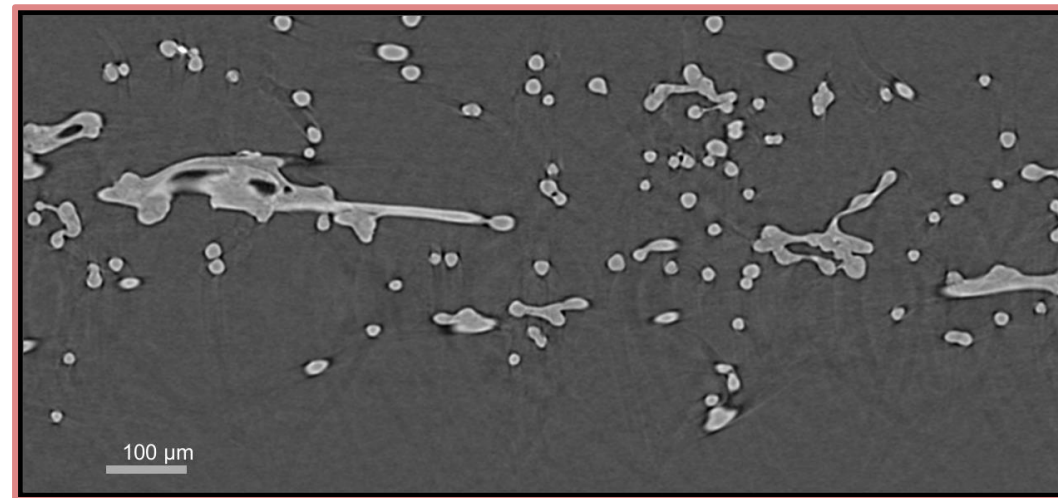
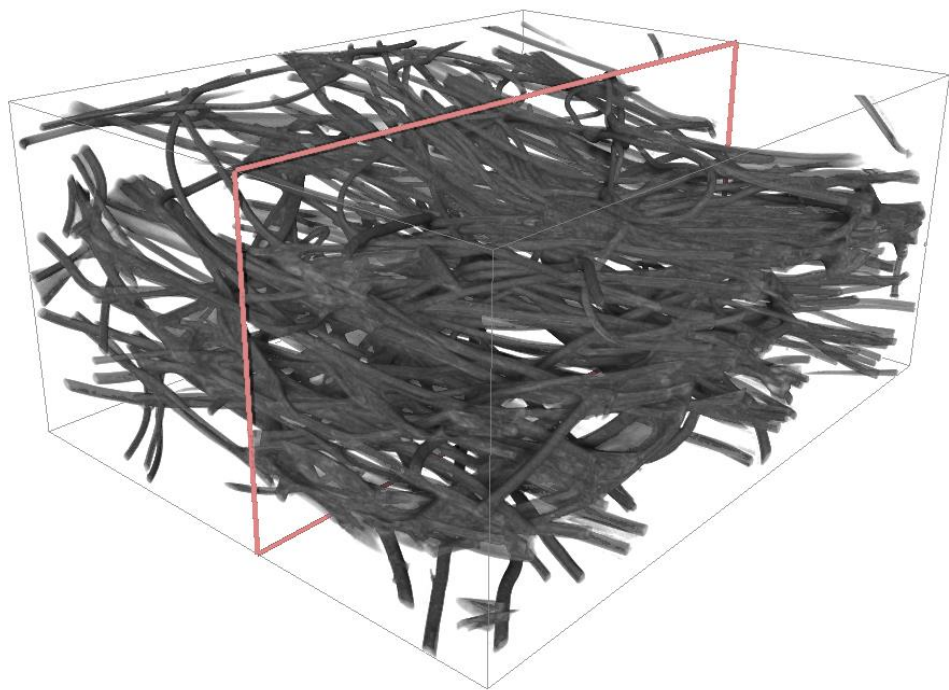
Complete filter

Filtration simulation

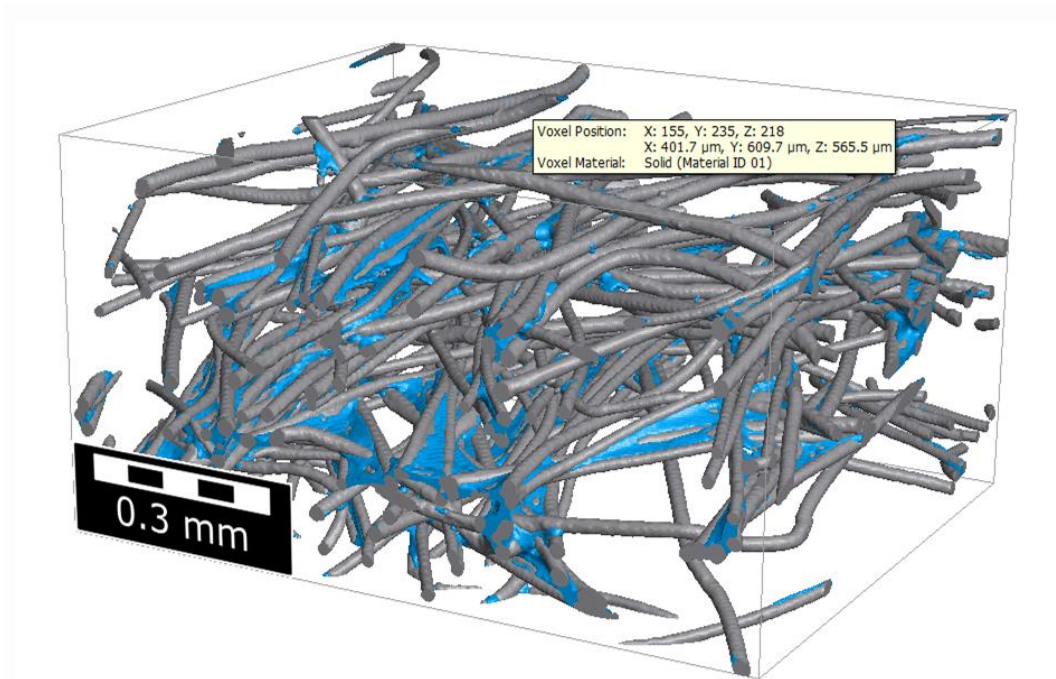


- Pressure drop
- Dust holding capacity
- Filter efficiency
- Filter lifetime

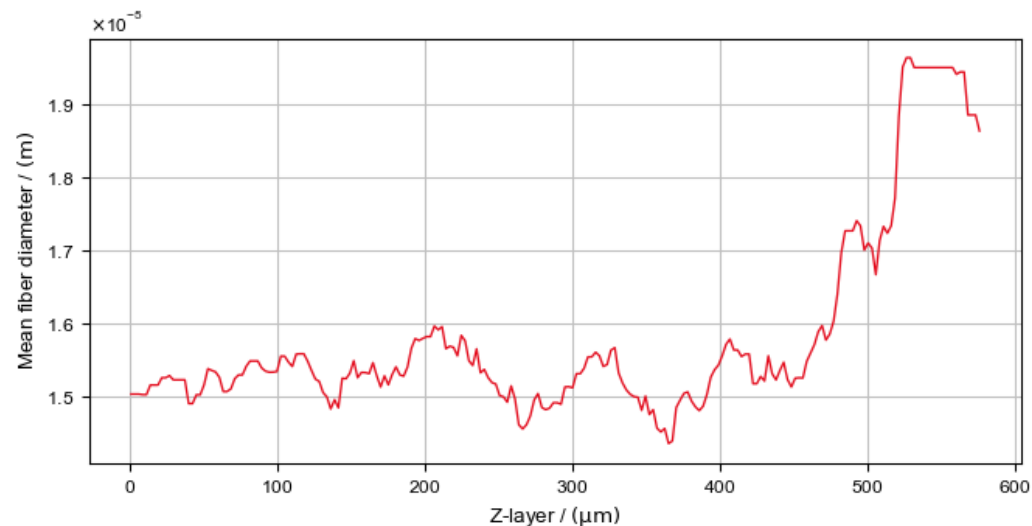
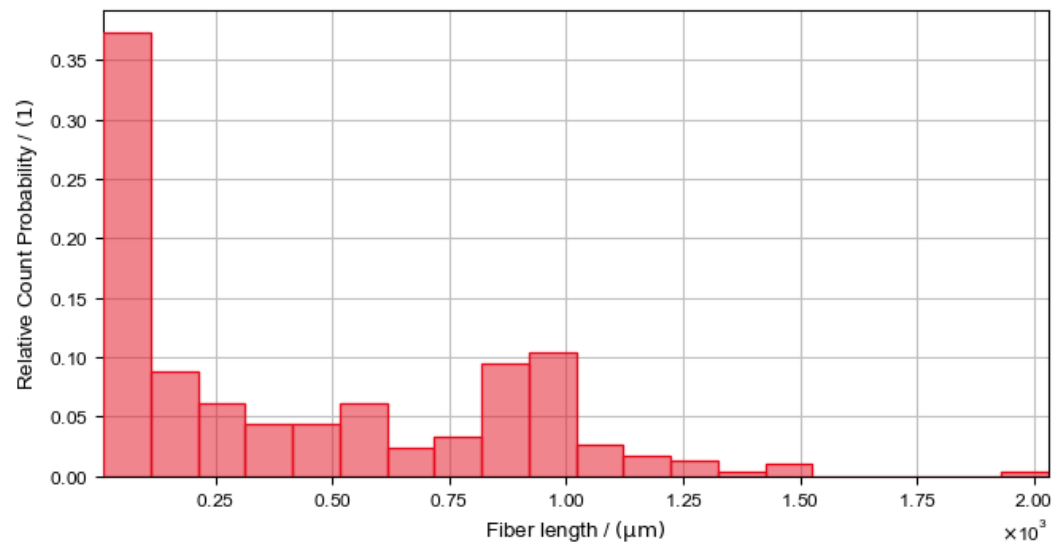
Air filtration



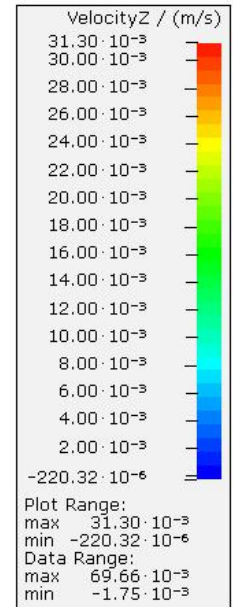
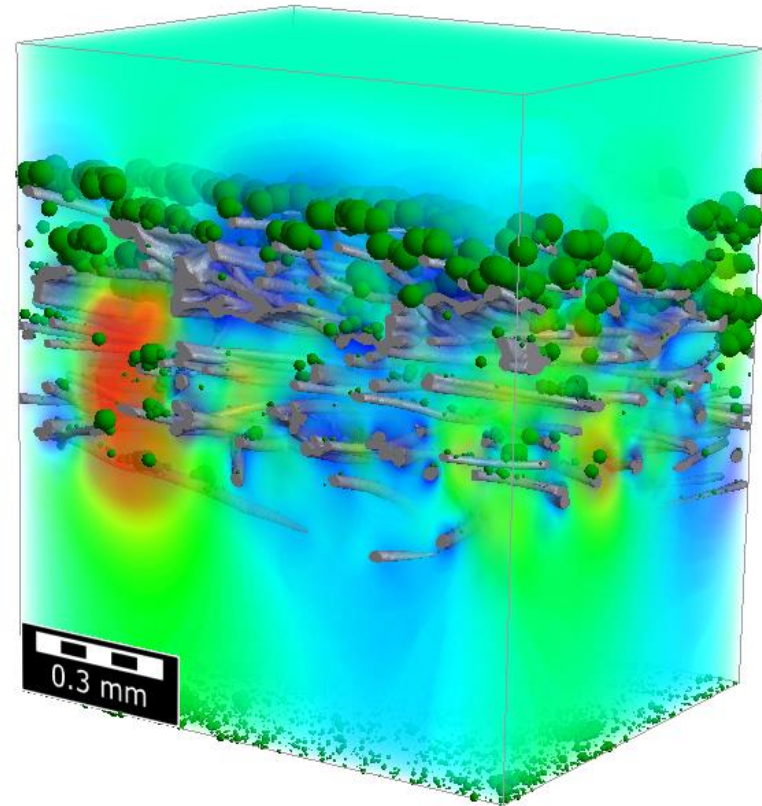
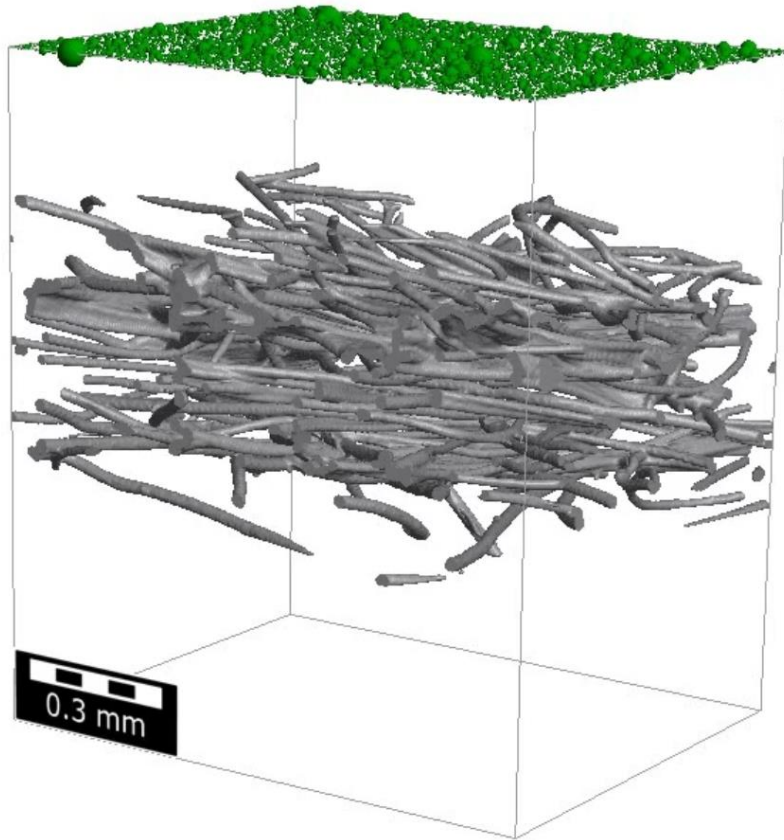
Filtration simulation



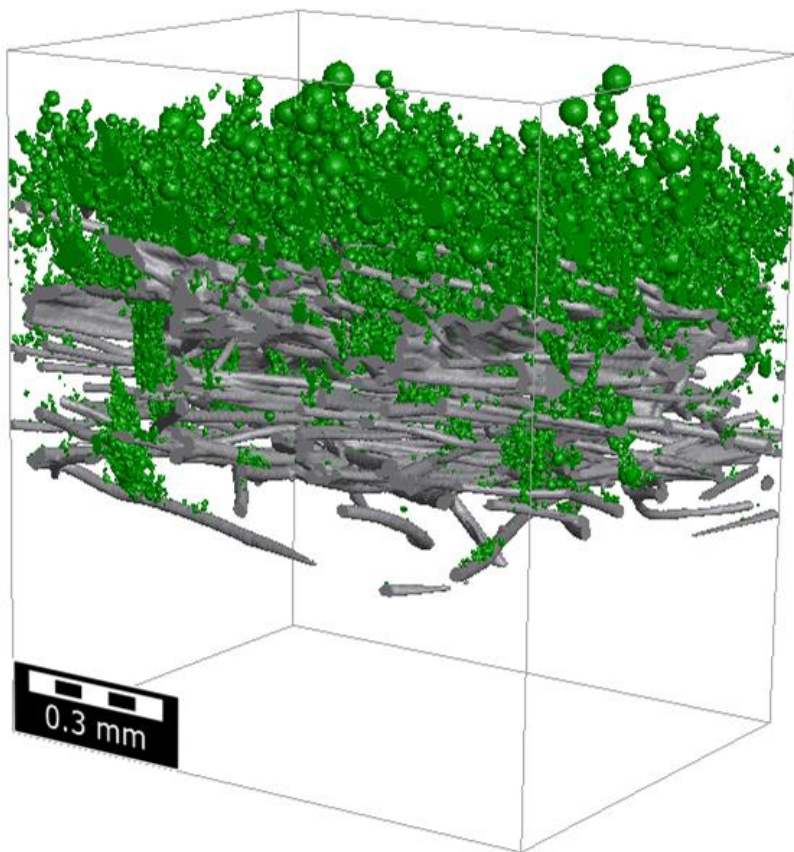
GEODICT



Filtration simulation



Filtration simulation

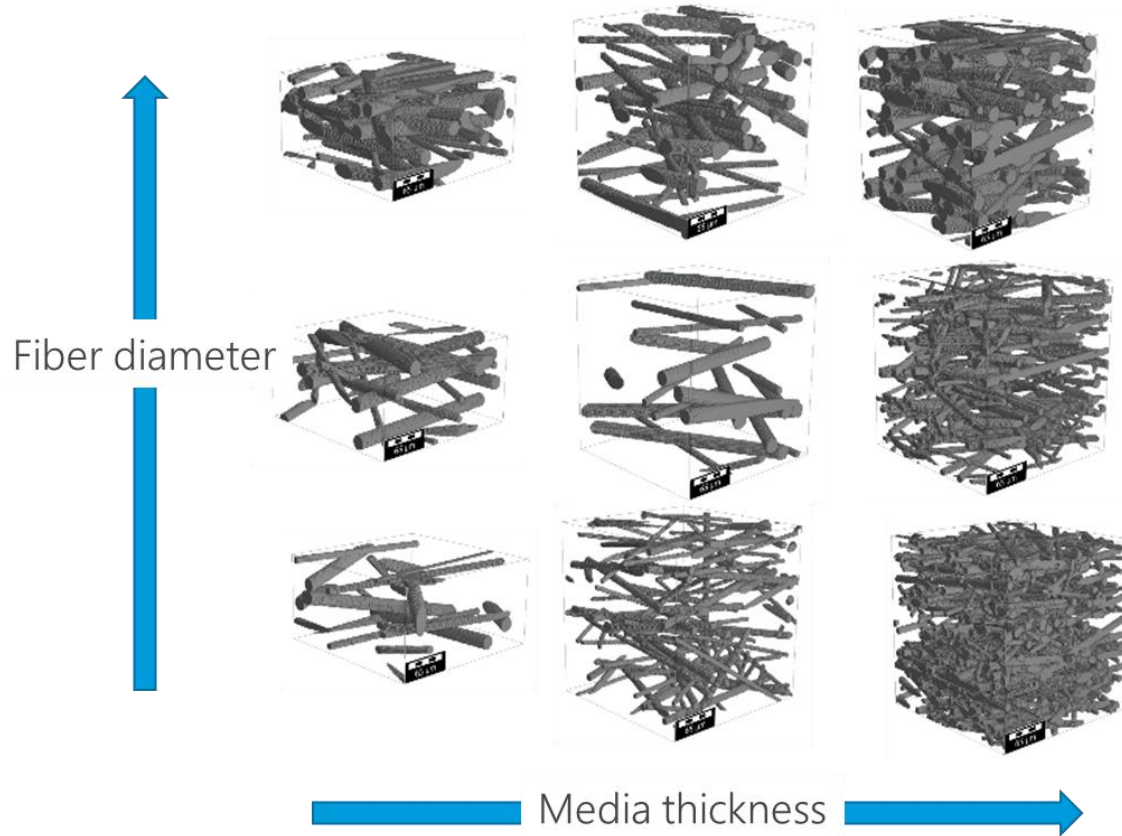


Filter lifetime:

Pressure Drop: 3.477×10^4 Pa

Dust holding capacity: 632 g/m^2

Filtration simulation



Microstructure	Pressure drop (10 ⁴ Pa)	Dust holding (g/m ²)
1	3.867	129
2	4.247	361
3	3.477	632



You just learned

- What is functional failure
- What are the considerations when using X-ray CT to study functional failure?
- What information can we extract from CT data related to function?
- Functional failure examples

Q & A Session

BENEATH THE SURFACE: X-RAY ANALYSES OF BATTERY MATERIALS AND STRUCTURES

A Battery Webinar Series by Rigaku

Non-destructive Inspection of Batteries Using X-ray Computed Tomography

August 21, 2024 at 1:00 PM

REGISTER NOW



[Register for the webinar](#)



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